



Moody Dunbar, Inc. and Its Subsidiaries

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FINISHED PRODUCT SPECIFICATION

PRODUCT 9L – Swt Potato Cut Fancy

Effective: January 23, 2014

Version: 3.0

DESCRIPTION Cut Sweet Potatoes -9L, Packed in Light Syrup in metal cans

INGREDIENTS Sweet potatoes, water, corn syrup and sugar

PACKAGING # 10 Cans-per-Case (09L-603)

PHYSICAL/CHEMICAL SPECIFICATIONS

Organoleptic - typical distinctive processed sweet potato flavor

Color - a bright, golden color with little color variation

Texture - uniformly smooth, firm but yielding, not mushy

Brix - not less than 18° (light syrup)

Unit Size – approximately 1.5 oz per unit. Typically size range will exceed 1:3

Unit Count for #10 - approximately 45 to 55 units per can

Defects - total blemished units not greater than 15% by count

Container vacuum - 6 inches (mercury) minimum

PREPARATION & MICROBIOLOGICAL CHARACTERISTICS

Commercially Sterile

Canned whole sweet potatoes are prepared from fresh, sound tubers of the *Ipomoea batatas* sweet potato plant. The tubers are dry-cleaned, washed, peeled with steam, inspected for defects, cut and trimmed, washed again, sized, filled into cans with syrup and heat-processed in a retort to produce a commercially sterile product. Grown and processed in the USA. Kosher Certified.

WEIGHTS BY CONTAINER SIZE

Container Size	Net Weight	Drained Weight
#10 Can	108 oz (3.06kg)	71.5 oz (2.03kg)

SHIPPING & STORAGE Store under cool, dry conditions, avoid freezing

SHELF LIFE 4 Years (48 Months) under recommended conditions

GENERAL ♦ SQF Certified ♦ Product of USA ♦ Gluten Free ♦ Kosher

GENERAL NUTRITIONAL INFORMATION Based on 2/3rds cup serving size (160 g)

Nutrient	Amount	% Daily Value
Calories	140	
Calories from Fat	0	
Total Fat	0	0%
Saturated Fat	0	0%
Trans Fat	0	0%
Cholesterol	0	0%
Sodium	20mg	1%
Potassium	300mg	9%
Total Carbohydrates	34g	11%
Dietary Fiber	1g	5%
Sugars	19g	
Protein	0g	
Vitamin A		180%
Vitamin C		0%
Calcium		2%
Iron		8%

PRODUCTION CODE Example: D10K9LD8

Character Position	Description
5 / 6	Product Code
1	Month
2 / 3	Day of Month
4	Year
7	Time Period
8	Line Number

REGULATORY & PURE FOOD GUARANTEE

This product and packaging conforms to all applicable and current revisions of the U.S. Federal Food, Drug and Cosmetic Act ("Act"), to all applicable USDA regulations, to all applicable State Statutes and Regulations for this production facility and is safe and fit for human consumption. No articles of food sold by Moody Dunbar, Inc. and its subsidiaries ("Company") will be adulterated or misbranded within the Act, and no foods or products will be produced or shipped by the Company in violation of Section 404 or Section 301 (d) of the Act. The Company does not provide any guarantee against its foods or products becoming adulterated or misbranded after shipment by reason of causes or events which are beyond the Company's control or where the physical characteristics of the Company's foods or products are materially altered as a result of the Company's foods or products being used as an ingredient in other foods or products. If a food or product of the Company is not useable because of the Company's failure to meet a particular standard or specification, the Company will replace or reimburse the item but otherwise the Company does not assume any responsibility for any indirect, incidental, consequential, punitive or special losses, including lost profits.

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