

PRODUCT SPECIFICATION SHEET

Product Code No.: 4793B

Product Name: WHOLE GRAIN SAUSAGE ROLL
Smoked Cheese Knockwurst Baked in Dough

- Description:** 2 oz. SMOKED PORK, CHICKEN, BEEF & CHEESE KNOCKWURST WRAPPED AND BAKED IN DOUGH
- Allergens:** Wheat, Milk, Soy, Egg
- Ingredients:** (See label below)
- Inspection:** PREPARED UNDER SUPERVISION OF THE US DEPT OF AGRICULTURE EST NO. 7184M.
- Portion:** THIS PRODUCT MEETS THE FOOD AND NUTRITION SERVICE STANDARD FOR THE "CHILD NUTRITION MEAL PATTERN" REQUIREMENTS WHEN SERVED IN SIZES SHOWN. ONE PORTION PROVIDES 1.0 OZ EQUIVALENT MEAT AND 1 SERVING OF EQUIVALENT GRAIN FOR SCHOOL CHILDREN AS OUTLINED IN THE FOOD BUYING GUIDE. EACH SAUSAGE ROLL CONTAINS 8.75 WHOLE GRAINS PER SERVING AND 17.25g TOTAL ENRICHED GRAINS. CN# 094039
- Pack:** INDIVIDUALLY WRAPPED – 136/2.0 oz **Case Net Wt.:** 17 LBS.
- Case Dimensions:** 16.000" L x 13.313" W x 12.500" H **Case Cube:** 1.54
- Pallet Tie:** Ti/Hi: 9 x 5 **Cases per Pallet:** 45
- Code Dating:** CASE IS DATED WITH A PACK DATE
- Shelf Life:** 12 MONTHS FROZEN FROM PACK DATE **UPC Code:** 00071193647938
- Label/Nutrition:**



4793B

WHOLE GRAIN SAUSAGE ROLL

SMOKED KNOCKWURST MADE WITH PORK, CHICKEN, BEEF & CHEESE BAKED IN DOUGH

Each 2.00 oz. Fully Cooked Whole Grain Sausage Roll provides 1.0 oz. equivalent meat and 1.0 serving of whole grain. This product meets the Child Nutrition Meal Pattern requirements of this logo and statement (See 7 CFR 201.10 and Nutrition Service, USDA 12-15).

INGREDIENTS: DOUGH: Whole Wheat Flour, Water, Enriched Wheat Flour (Bleached Wheat Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Sugar, Shortening (Soybean Oil, Vegetable Mono and Diglycerides, TBHQ and Citric Acid added to protect flavor), Yeast, Dairy Blend (Soy Flour, Sweet Dairy Whey, Calcium Sulfate), Salt, Egg Blend (Wheat Flour, Eggs, Soybean Oil, 2% or less Carboxymethylcellulose, Soy Lecithin, Sodium Bicarbonate, Salt, Colors {Annatto Extract, Turmeric}), Emulsifier (Mono and Diglycerides, Polysorbate 60), Calcium Sulfate, Calcium Propionate, Beta Carotene Emulsion (Glycerine, Water, Polyglycerol Esters of Fatty Acids, Sunflower Oil, Beta Carotene, Soy Lecithin), Dough Relaxer (Wheat Starch, Calcium Carbonate, L-Cysteine Hydrochloride). **KNOCKWURST:** Pork, Ground Chicken, Water, Pasteurized Process Cheddar Cheese (Cheddar Cheese [Milk, Cheese Cultures, Salt, Enzymes], Water, Cream, Sodium Phosphate, Salt, Sorbic Acid {Preservative}, Apo-Carotenal (Color), Beef, Contains 2% or less Salt, Corn Syrup, Flavorings, Sodium Phosphate, Sodium Erythorbate, Sodium Nitrite. Contains: Wheat, Milk, Soy, Egg

NET WT 17 LBS.



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DOUBLE B FOODS, INC. MERIDIAN, TX 76665



KEEP FROZEN - FULLY COOKED HEAT & SERVE
8.75g Whole Grains Per Serving
Individually Wrapped

Nutrition Facts

Serving Size 1 Roll (57g)
Servings Per Container 136

Amount Per Serving

Calories 180 **Calories from Fat 90**

% Daily Value*

Total Fat 10g	15%
Saturated Fat 3.5g	18%
Trans Fat 0g	
Cholesterol 20mg	7%
Sodium 470mg	20%
Total Carbohydrate 17g	6%
Dietary Fiber 1g	4%
Sugars 4g	

Protein 7g

Vitamin A 10% **Vitamin C 2%**
Calcium 6% **Iron 6%**

*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs.

	Calories:	2,000	2,500
Total Fat	Less than	65g	80g
Saturated Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

Calories per gram:
Fat 9 • Carbohydrate 4 • Protein 4

The nutrition information is generated based on the most current data furnished to us by our suppliers and is accurate to the best of our knowledge.



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Smoked Cheese Knockwurst Baked in Dough

Handling Instructions: HOLD AT OR BELOW 0°F. DO NOT REFREEZE UNUSED PORTIONS.

Heating Instructions: MICROWAVE: FROM FROZEN - HEAT ON HIGH FOR 90 SECONDS. FROM THAWED – HEAT ON HIGH FOR 25 TO 30 SECONDS.

CONVENTIONAL & CONVECTION OVEN: (FROZEN NOT RECOMMENDED). FROM THAWED, PLACE ON UNGREASED BAKING SHEET. CONVENTIONAL OVEN: BAKE AT 350°F FOR 10-12 MINUTES. CONVECTION OVEN: BAKE AT 325°F FOR 8-10 MINUTES.

COMBI OVEN (DRY HEAT SETTING): FROM FROZEN - BAKE AT 320°F FOR 10 MINUTES. FROM THAWED - BAKE AT 320°F FOR 5 MINUTES.
(CHECK TEMPERATURES AS INDIVIDUAL APPLIANCE SETTINGS MAY VARY).

(Brush or spray finished product with melted butter or butter spray).

Bid Specifications: SAUSAGE ROLL-FULLY COOKED, SKINLESS SMOKED PORK & BEEF SAUSAGE WITH CHEESE, WRAPPED IN DOUGH MADE OF AT LEAST 51% WHOLE WHEAT FLOUR AND ENRICHED WHEAT FLOUR, NO PARTIALLY HYDROGENATED OILS, APPROX. MIN. WEIGHT 2 OZ., CN LABEL REQUIRED TO PROVIDE 1 OZ. MEAT AND ONE SERVING GRAIN/BREAD. NOT TO EXCEED 470 MG OF SODIUM OR 10 G OF FAT, 0 TRANS FAT, AND PROVIDE 8.75 G OF WHOLE GRAINS AND AT LEAST 180 CALORIES PER SERVING. APPROVED PRODUCT: DOUBLE B 4793B OR APPROVED EQUAL

Prepared By: _____ *Crystal Norman*

Title: _____ Regulatory & Nutrition Specialist

Date: _____ 06/21/17

Supersedes: _____ 05/22/17