

Florida's Natural Growers
20205 Hwy 27N
Lake Wales, FL 33853
(863) 676-1411
Fax: (863) 678-9588



Product Specification
Orange Juice 4+1
3.5 Liter Frozen Concentrate
UPC: 9390115521

1. Label

Harvest Valley

2. Product Description

Commercially concentrated pasteurized Non Florida orange juice (4+1)

Products are organoleptically typical of variety and free from any contaminants or taints.

3. Specifications

	Orange Juice
Product Code	4453595642
Brix ^o	50.2-50.6 A/C
% Acid	read and record
Ratio	14.5-19.5
Oil	0.020-0.025%
Vitamin C US RDI / 8 Fl.Oz.	220-270
Pulp	4-10 grams/liter SSOJ
Shelf Life	730 days
Juice %	100% Juice

3.1 Additives
Vitamin C

4. Microbiological Status

All samples are incubated for 24 hours at 30°C prior to analysis

Yeast and Mould Count: Less than 1,000 colony forming units per milliliter of product, plated by pour plate method on standard plate count agar and incubated for 48 hours at 25°C at time of production.

Total Count: Less than 10,000 colony forming units per milliliter of product, plated by pour plate method on Orange Serum Agar and incubated for 48 hours at 30°C at time of production

5. Packaging

5.1 Primary:
3.5 L Plastic Dispenser

5.2 Secondary
Fiber board cartons of 4 units.

6. Ingredients

Concentrated Orange Juice (100.00%).

7. Origin Statement: Packed in Florida from USA, Mexico, Costa Rica, and Brazil.

8. Nutritional Information:

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Nutrition Facts	
Serving Size 3 Tbsp Conc (54g)	
Servings Per Container 89	
Amount Per Serving	
Calories 120	
% Daily Value *	
Total Fat 0 g	0 %
Sodium 0 mg	0 %
Potassium 430 mg	12 %
Total Carbohydrate 29 g	10 %
Sugars 28 g	
Protein 1 g	
Vitamin C	130 %
Thiamin	10 %
Not a significant source of calories from fat, saturated fat, trans fat, cholesterol, dietary fiber, Vitamin A, calcium and iron.	
*Percent Daily Values are based on a 2000 calorie diet.	

9. Permitted Nutrition Claims

9.1 No Sugar Added.

10. Transportation/Storage: Frozen (-10° F to +5° F).

11. Customer Preparation: To reconstitute, mix 4 parts water to 1 part concentrate.

12. Intended Use: General consumption.

13. Sensitive Customer: Nil. Product is free of known allergens

Scott Widner

A handwritten signature in blue ink that reads "Scott J. Widner".

Quality Assurance Manager
07/14/2014