



**PRODUCT SPECIFICATION SHEET**

**Product Code No.: 4051**

**Product Name:** WHOLE GRAIN SAUSAGE ROLL  
Smoked Knockwurst Baked in Dough

**Description:** 2.0 oz. SMOKED PORK, CHICKEN AND BEEF KNOCKWURST SAUSAGE BAKED IN DOUGH

**Allergens:** Wheat, Milk, Soy, Egg

**Ingredients:** (See label below)

**Inspection:** PREPARED UNDER SUPERVISION OF THE US DEPARTMENT OF AGRICULTURE EST. 7184M.

**Portion:** THIS PRODUCT MEETS THE FOOD AND NUTRITION SERVICE STANDARD FOR THE "CHILD NUTRITION MEAL PATTERN" REQUIREMENTS WHEN SERVED IN SIZES SHOWN. ONE PORTION PROVIDES 1.0 OZ EQUIVALENT MEAT AND 1 OZ OF EQUIVALENT GRAIN FOR SCHOOL CHILDREN AS OUTLINED IN THE FOOD BUYING GUIDE. EACH SAUSAGE ROLL CONTAINS 8.75 WHOLE GRAINS PER SERVING AND 17.25g TOTAL ENRICHED GRAINS. CN# 080562

**Pack:** BULK PACKED – 80/2.0 oz      **Case Net Wt.:** 10.0 LBS.

**Case Dimensions:** 18.94" L x 9.44" W x 9.31" H      **Case Cube:** 0.96

**Pallet Tie:** Ti/HI: 10 X 7      **Cases Per Pallet:** 70

**Code Dating:** CASE IS DATED WITH A PACK DATE

**Shelf Life:** 12 MONTHS FROZEN FROM PACK DATE      **UPC Code:** 00071193940510

# 4051

## WHOLE GRAIN SAUSAGE ROLL

SMOKED KNOCKWURST MADE WITH PORK, CHICKEN, BEEF WRAPPED IN DOUGH AND BAKED

**KEEP FROZEN**  
Fully Cooked Heat & Serve  
8.75g Whole Grains Per Serving

CN 080562

Each 2.00 oz. Fully Cooked Whole Grain Sausage Roll provides 1.0 oz. equivalent meat and 1 serving of whole grain. This product meets the Child Nutrition Meal Pattern Requirements for schools. See this logo and statement for more information. (U.S. Department of Agriculture, Food and Nutrition Service, USDA 5-11).

CN

Copy not for documenting Federal Meal Requirements

**INGREDIENTS:** DOUGH: Whole Wheat Flour, Water, Enriched Wheat Flour (Bleached Wheat Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Sugar, Shortening (Soybean Oil, Vegetable Mono and Diglycerides, TBHQ and Citric Acid added to protect flavor), Yeast, Dairy Blend (Soy Flour, Sweet Dairy Whey, Calcium Sulfate), Salt, Dried Whole Egg, Emulsifier (Mono and Diglycerides, Polysorbate 60), Calcium Sulfate, Calcium Propionate, Beta Carotene Emulsion (Glycerine, Water, Polyglycerol Esters of Fatty Acids, Sunflower Oil, Beta Carotene, Soy Lecithin), Dough Relaxer (Wheat Starch, Calcium Carbonate, L-Cysteine Hydrochloride). KNOCKWURST: Pork, Ground Chicken, Water, Beef, Contains 2% or Less of: Salt, Corn Syrup, Flavorings, Sodium Phosphate, Sodium Erythorbate, Sodium Nitrite. CONTAINS: Wheat, Soy, Milk, Egg

NET WT. 10 LBS.

00071193940510

DOUBLE B FOODS, INC. MERIDIAN, TX 76665

Nutrition Facts																						
Serving Size 1 Roll (57g)																						
Servings Per Container 80																						
Amount Per Serving																						
Calories 180	Calories from Fat 90																					
% Daily Value*																						
Total Fat 10g	15%																					
Saturated Fat 3g	15%																					
Trans Fat 0g																						
Cholesterol 20mg	7%																					
Sodium 380mg	16%																					
Total Carbohydrate 17g	6%																					
Dietary Fiber 1g	4%																					
Sugars 4g																						
Protein 6g																						
Vitamin A 8%	Vitamin C 2%																					
Calcium 4%	Iron 15%																					
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:																						
<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;"></td> <td style="width: 25%; text-align: center;">2,000</td> <td style="width: 25%; text-align: center;">2,500</td> </tr> <tr> <td>Total Fat</td> <td style="text-align: center;">Less than 65g</td> <td style="text-align: center;">80g</td> </tr> <tr> <td>Saturated Fat</td> <td style="text-align: center;">Less than 20g</td> <td style="text-align: center;">25g</td> </tr> <tr> <td>Cholesterol</td> <td style="text-align: center;">Less than 300mg</td> <td style="text-align: center;">300 mg</td> </tr> <tr> <td>Sodium</td> <td style="text-align: center;">Less than 2,400mg</td> <td style="text-align: center;">2,400mg</td> </tr> <tr> <td>Total Carbohydrate</td> <td style="text-align: center;">300g</td> <td style="text-align: center;">375g</td> </tr> <tr> <td>Dietary Fiber</td> <td style="text-align: center;">25g</td> <td style="text-align: center;">30g</td> </tr> </table>			2,000	2,500	Total Fat	Less than 65g	80g	Saturated Fat	Less than 20g	25g	Cholesterol	Less than 300mg	300 mg	Sodium	Less than 2,400mg	2,400mg	Total Carbohydrate	300g	375g	Dietary Fiber	25g	30g
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Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4																						

The nutrition information is generated based on the most current data furnished to us by our suppliers and is accurate to the best of our knowledge.

109 E. Morgan St. Meridian, TX 76665



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Smoked Knockwurst Baked in Dough

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**Handling Instructions:** HOLD AT OR BELOW 0°F. DO NOT REFREEZE UNUSED PORTIONS.

**Heating Instructions:** MICROWAVE: FROM FROZEN - HEAT ON HIGH FOR 90 SECONDS. FROM THAWED – HEAT ON HIGH FOR 25 TO 30 SECONDS.

CONVENTIONAL & CONVECTION OVEN: (FROZEN NOT RECOMMENDED). FROM THAWED, PLACE ON UNGREASED BAKING SHEET. CONVENTIONAL OVEN: BAKE AT 350°F FOR 10-12 MINUTES. CONVECTION OVEN: BAKE AT 325°F FOR 8-10 MINUTES.

COMBI OVEN (DRY HEAT SETTING): FROM FROZEN - BAKE AT 320°F FOR 10 MINUTES. FROM THAWED - BAKE AT 320°F FOR 5 MINUTES.  
(CHECK TEMPERATURES AS INDIVIDUAL APPLIANCE SETTINGS MAY VARY).

*(Brush or spray finished product with melted butter or butter spray).*

**End Users:** SCHOOLS, HEALTHCARE, BAKERY-DELI, VENDORS

**Bid Specifications:** SAUSAGE ROLL-FULLY COOKED, SKINLESS SMOKED PORK, CHICKEN, & BEEF SAUSAGE, WRAPPED IN DOUGH MADE OF AT LEAST 51% WHOLE WHEAT FLOUR AND ENRICHED WHEAT FLOUR, NO PARTIALLY HYDROGENATED OILS, APPROX. MIN. WEIGHT 2 OZ., CN LABEL REQUIRED TO PROVIDE 1 OZ. MEAT AND ONE SERVING GRAIN/BREAD. NOT TO EXCEED 380 MG OF SODIUM OR 10 G OF FAT, 0 TRANS FAT, AND PROVIDE 8.75 G OF WHOLE GRAINS AND AT LEAST 180 CALORIES PER SERVING. APPROVED PRODUCT: DOUBLE B 4051 OR APPROVED EQUAL.

**Prepared By:** Arleen Brooks

**Title:** Regulatory Affairs

**Date:** 05/31/13

**Supersedes:** 07/13/11