

GOLD STANDARD

...Baking...

Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created 504852	Robert Brown

item 175730 GFS reorder #

**Croissant
Specification**

PRODUCT: 0.75 oz. Butter Curved Croissant

DESCRIPTION: Sienna Brand Lid # **504852**

.75 ounce
Butter Curved Croissant.
pack size: 6-30 count

Standard of Identity: Fully baked, 0.75 oz. made from dough laminated with Grade AA Butter. Shape is curved.

◇ Kosher Star D
Allergens: Wheat, Milk

Child Nutrition Label (CN): No
Bread/Grain equivalent: NA
School Lunch Equivalent: NA

PRODUCT SPECIFICATIONS:(after bake)

Heel height: NA
Diameter: Target 3.5 inches, range 3.2 to 3.8 inches
Height: Target 1.2 inches, range 1.0 to 1.4 inches
Weight: Target 28 grams (1.0 oz.), range 21g to 35g

Sensory: Medium golden brown on the surface, buttery flavor, open internal cell structure random.

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PACKAGING AND LABELING REQUIREMENTS:

Primary Packaging: White corrugated tray, poly wrap and chipboard lid sealed with tamper resistant tape. Poly film 50 gauge, heat shrink closure.
 Unit label weight: 1 lb. 6.5 oz.
 Net case weight: 8.43 pounds

Case count: 6 trays per case , 30 pieces per tray, 180 croissants/case
 Shipping Container: Corrugated paperboard, edge crush 32lbs./inch
 Pallet Height: 45 cases per pallet
 Configuration: TI 9 HI 5 shrink wrapped

Additional Information:

Country of Origin: USA
 Claims Allowed: None

MICROBIOLOGICAL:

Under FDA Regulations Safe Practices for Food Control, Chapter 4, Section 5, bread products are very low risk for carrying pathogens as there is a kill step in the process.

FOREIGN OBJECTS:

Product shall be free from all foreign and extraneous matter.

METAL DETECTION:

Metal detectors on this line will be calibrated and monitored. (Metal Detector Operation).
 Bun metal detector calibration: 2.5 mm Ferrous, 2.5mm Non-Ferrous and 3.0mm 316mm Stainless Steel.

DATE CODE:

Day of Bake: Julian Date, Time, case sequence

HANDLING INSTRUCTIONS:

Storage: Frozen
 Preparation Instructions: As they appear on the packaging instructions.

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SHELF LIFE:

Frozen 365 days from bake; to be used within 3-5 days thawed.

Nutritional Facts

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Serving Size 3 croissants (64g)
Servings Per Container 10

Amount Per Serving

Calories 270 Calories from Fat 140

% Daily Value*

Total Fat 15g	23 %
Saturated Fat 9g	47 %
Trans Fat 0.5g	
Cholesterol 40mg	13 %
Sodium 240mg	10 %
Total Carbohydrates 30g	10 %
Dietary Fiber less than 1g	4 %
Sugars 4g	

Protein 5g

Vitamin A 10% • Vitamin C 0%

Calcium 8% • Iron 8%

* Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:

	Calories	2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

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Ingredient and Allergen Statement

INGREDIENTS: ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), BUTTER WITH NATURAL FLAVOR (PASTEURIZED CREAM, NATURAL FLAVOR), WATER, HIGH FRUCTOSE CORN SYRUP, CONTAINS LESS THAN 2 % OF EACH OF THE FOLLOWING: YEAST, SALT, WHEY, CALCIUM PROPIONATE PRESERVATIVE, CALCIUM SULFATE, WHEAT FLOUR, ENZYMES, ASCORBIC ACID ADDED AS A DOUGH CONDITIONER, BENZOYL PEROXIDE, CALCIUM PHOSPHATE, HIGH OLEIC CANOLA OIL.

CONTAINS: WHEAT, MILK.

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