

GOLD STANDARD

...Baking...

Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created 504854	Robert Brown

item 175740 GFS reorder number

**Croissant
Specification**

PRODUCT: 2.0 oz. Butter Curved Croissant

DESCRIPTION: Sienna Brand Lid # **504854**

2.0 ounce
Butter Curved Croissant.
pack size: 6-12 count

Standard of Identity: Fully baked, 2.0 oz. made from dough laminated with Grade AA Butter. Shape is curved.

◇ Kosher Star D
Allergens: Wheat, Milk

Child Nutrition Label (CN): No
Bread/Grain equivalent: NA
School Lunch Equivalent: NA

PRODUCT SPECIFICATIONS:(after bake)

Heel height: NA
Diameter: Target 4.6 inches, range 4.3 to 4.9 inches
Height: Target 1.3 inches, range 1.3 to 1.9 inches
Weight: Target 64 grams (1.0 oz.), range 57g to 71g

Sensory: Medium golden brown on the surface, buttery flavor, open internal cell structure random.

GOLD STANDARD

...Baking...

Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created 504854	Robert Brown

PACKAGING AND LABELING REQUIREMENTS:

Primary Packaging: White corrugated tray, poly wrap and chipboard lid sealed with tamper resistant tape. Poly film 50 gauge, heat shrink closure.
 Unit label weight:
 Net case weight:

Case count: 6 trays per case , 12 pieces per tray,72 croissants/case
 Shipping Container: Corrugated paperboard, edge crush 32lbs./inch
 Pallet Height: 45 cases per pallet
 Configuration: TI 9 HI 5 shrink wrapped

Additional Information:
 Country of Origin: USA
 Claims Allowed: None

MICROBIOLOGICAL:
 Under FDA Regulations Safe Practices for Food Control, Chapter 4, Section 5, bread products are very low risk for carrying pathogens as there is a kill step in the process.

FOREIGN OBJECTS:
 Product shall be free from all foreign and extraneous matter.

METAL DETECTION:
 Metal detectors on this line will be calibrated and monitored. (Metal Detector Operation).
 Bun metal detector calibration: 2.5 mm Ferrous, 2.5mm Non-Ferrous and 3.0mm 316mm Stainless Steel.

DATE CODE:
 Day of Bake: Julian Date, Time, case sequence

HANDLING INSTRUCTIONS:
 Storage: Frozen
 Preparation Instructions: As they appear on the packaging instructions.

GOLD STANDARD

...*Baking*...

Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created 504854	Robert Brown

SHELF LIFE:

Frozen 365 days from bake; to be used within 3-5 days thawed.

CONFIDENTIAL

GOLD STANDARD

...Baking...

Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created 504854	Robert Brown

Nutrition Facts

Nutrition Facts

Serving Size 1 croissant (57g)
 Servings Per Container 12

Amount Per Serving

Calories 240 **Calories from Fat 120**

% Daily Value*

Total Fat 13g	21 %
Saturated Fat 8g	42 %
Trans Fat 0g	
Cholesterol 35mg	12 %
Sodium 210mg	9 %
Total Carbohydrates 26g	9 %
Dietary Fiber less than 1g	3 %
Sugars 4g	
Protein 4g	

Vitamin A 10% • Vitamin C 0%

Calcium 6% • Iron 8%

* Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:

		Calories	2,000	2,500
Total Fat	Less than	65g	80g	
Sat Fat	Less than	20g	25g	
Cholesterol	Less than	300mg	300mg	
Sodium	Less than	2,400mg	2,400mg	
Total Carbohydrate		300g	375g	
Dietary Fiber		25g	30g	

CONFIDENTIAL

GOLD STANDARD

...*Baking*...

Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created 504854	Robert Brown

Ingredient and Allergen Statement

INGREDIENTS: ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), BUTTER WITH NATURAL FLAVOR (PASTEURIZED CREAM, NATURAL FLAVOR), WATER, HIGH FRUCTOSE CORN SYRUP, CONTAINS LESS THAN 2 % OF EACH OF THE FOLLOWING: YEAST, SALT, WHEY, CALCIUM PROPIONATE PRESERVATIVE, CALCIUM SULFATE, WHEAT FLOUR, ENZYMES, ASCORBIC ACID ADDED AS A DOUGH CONDITIONER, BENZOYL PEROXIDE, CALCIUM PHOSPHATE, HIGH OLEIC CANOLA OIL.

CONTAINS: WHEAT, MILK.

CONFIDENTIAL

GOLD STANDARD

...Baking...

Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created 504854	Robert Brown

CONFIDENTIAL