

Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created 504853	Robert Brown



**item 175750 GFS reorder number**

**Croissant  
Specification**

**PRODUCT:** 3.0 Oz. Butter Curved Croissant

**DESCRIPTION:** Sienna Brand Lid #504853

**Standard of Identity:** Fully baked, croissant, made from dough laminated with Grade AA Butter. Shape is curved

◇ Kosher Star D  
Allergens: Wheat, Milk

Child Nutrition Label (CN): No  
Bread/Grain equivalent: NA  
School Lunch Equivalent: NA

**PRODUCT SPECIFICATIONS:(after bake)**

Heel height: NA  
Diameter: Target 5.4 inches, range 5.1 to 5.7 inches  
Height: Target 2.0 inches, range 1.7 to 2.3 inches  
Weight: Target 92 grams , range 85g to 99g

Sensory: Medium golden brown on the surface, buttery flavor, open internal cell structure.

**PACKAGING AND LABELING REQUIREMENTS:**

Primary Packaging: White corrugated ray poly wrap and chipboard lid sealed with tamper resistant tape. Poly film 50 gauge, heat shrink closure.

Unit label weight:

Net case weight: pounds

Case count: 6 trays per case , 8 pieces per tray,48 croissants/case

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# GOLD STANDARD

## ...Baking...

Shipping Container: Corrugated paperboard, edge crush 32lbs./inch  
Pallet Height: 45 cases per pallet  
Configuration: TI 9 HI 5 shrink wrapped

Additional Information:

Country of Origin: USA  
Claims Allowed: None

MICROBIOLOGICAL:

Under FDA Regulations Safe Practices for Food Control, Chapter 4, Section 5, bread products are very low risk for carrying pathogens as there is a kill step in the process.

FOREIGN OBJECTS:

Product shall be free from all foreign and extraneous matter.

METAL DETECTION:

Metal detectors on this line will be calibrated and monitored. (Metal Detector Operation).  
Bun metal detector calibration: 2.5 mm Ferrous, 2.5mm Non-Ferrous and 3.0mm 316mm Stainless Steel.

DATE CODE:

Day of Bake: Julian Date, Time, case sequence

HANDLING INSTRUCTIONS:

Storage: Frozen  
Preparation Instructions: As they appear on the packaging instructions.

SHELF LIFE:

Frozen 365 days from bake; to be used within 3-5 days thawed.

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### Nutritional Facts

<b>Nutrition Facts</b>			
Serving Size 1 croissant (85g)			
Servings Per Container 8			
Amount Per Serving			
<b>Calories 360</b>	<b>Calories from Fat 180</b>		
	% Daily Value*		
<b>Total Fat 20g</b>	<b>31 %</b>		
Saturated Fat 12g	62 %		
Trans Fat 0.5g			
<b>Cholesterol 55mg</b>	<b>18 %</b>		
<b>Sodium 310mg</b>	<b>13 %</b>		
<b>Total Carbohydrates 40g</b>	<b>13 %</b>		
Dietary Fiber 1g	5 %		
Sugars 6g			
<b>Protein 6g</b>			
Vitamin A 15%	• Vitamin C 0%		
Calcium 10%	• Iron 10%		
* Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
	Calories	2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

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**Ingredient and Allergen Statement**

INGREDIENTS: ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), BUTTER WITH NATURAL FLAVOR (PASTEURIZED CREAM, NATURAL FLAVOR), WATER, HIGH FRUCTOSE CORN SYRUP, CONTAINS LESS THAN 2 % OF EACH OF THE FOLLOWING: YEAST, SALT, WHEY, CALCIUM PROPIONATE PRESERVATIVE, CALCIUM SULFATE, WHEAT FLOUR, ENZYMES, ASCORBIC ACID ADDED AS A DOUGH CONDITIONER, BENZOYL PEROXIDE, CALCIUM PHOSPHATE, HIGH OLEIC CANOLA OIL.

CONTAINS: WHEAT, MILK.

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