

Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created #175760	Robert Brown



item 175760 GFS reorder number

Croissant Specification

1.5 oz. Margarine Curved Sliced Croissant

PRODUCT:

DESCRIPTION: GFS Brand Lid #175760

1.5 ounce
Margarine
Curved Sliced Croissant
pack size: 6-18 count

Standard of Identity: Fully baked, 1.5 oz. made from dough laminated with Margarine. Shape is curved.

◇ Kosher Star D
Allergens: Wheat, Milk, Soy

Child Nutrition Label (CN): No
Bread/Grain equivalent: NA
School Lunch Equivalent: NA

PRODUCT SPECIFICATIONS:(after bake)

Heel height:

Target .60 inch, range .55-.65

Diameter:

Target 3.8 inches, range 3.4 to 4.2 inches

Height:

Target 1.8 inches, range 1.4 to 2.2 inches

Weight:

Target 49grams , range 43g to 57g

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Sensory:

Medium golden brown on the surface, slight buttery flavor, moderate open internal cell structure.

PACKAGING AND LABELING REQUIREMENTS:

Primary Packaging:

Unit label weight:

Net case weight:

White corrugated ray poly wrap and chipboard lid sealed with tamper resistant tape. Poly film 50 gauge, heat shrink closure.

Case count:

Shipping Container:

Pallet Height:

Configuration:

6 trays per case , 18 pieces per tray, 108 croissants/case
 Corrugated paperboard, edge crush 32lbs./inch
 45 cases per pallet
 TI 9 HI 5 shrink wrapped

Additional Information:

Country of Origin: USA

Claims Allowed: None

MICROBIOLOGICAL:

Under FDA Regulations Safe Practices for Food Control, Chapter 4, Section 5, bread products are very low risk for carrying pathogens as there is a kill step in the process.

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FOREIGN OBJECTS:

Product shall be free from all foreign and extraneous matter.

METAL DETECTION:

Metal detectors on this line will be calibrated and monitored. (Metal Detector Operation).
 Bun metal detector calibration: 2.5 mm Ferrous, 2.5mm Non-Ferrous and 3.0mm 316mm Stainless Steel.

DATE CODE:

Day of Bake: Julian Date, Time, case sequence

HANDLING INSTRUCTIONS:

Storage: Frozen

Preparation Instructions: As they appear on the packaging instructions.

SHELF LIFE:

Frozen 365 days from bake; to be used within 3-5 days thawed.

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Nutritional Fact

Nutrition Facts	
Serving Size 1 croissant (43g)	
Servings Per Container 10	
Amount Per Serving	
Calories 170	Calories from Fat 70
% Daily Value*	
Total Fat 8g	12 %
Saturated Fat 3.5g	17 %
Trans Fat 0g	
Cholesterol 0mg	0 %
Sodium 170mg	7 %
Total Carbohydrates 22g	7 %
Dietary Fiber less than 1g	3 %
Sugars 3g	
Protein 3g	
Vitamin A 6%	• Vitamin C 0%
Calcium 4%	• Iron 6%
* Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
	Calories 2,000 2,500
Total Fat	Less than 65g 80g
Sat Fat	Less than 20g 25g
Cholesterol	Less than 300mg 300mg
Sodium	Less than 2,400mg 2,400mg
Total Carbohydrate	300g 375g
Dietary Fiber	25g 30g

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Ingredient legend

INGREDIENTS: ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), WATER, MARGARINE (PALM OIL, WATER, SOYBEAN OIL, SUGAR, SOY LECITHIN, MONO- AND DIGLYCERIDES, POTASSIUM SORBATE PRESERVATIVE, CITRIC ACID PRESERVATIVE, NATURAL AND ARTIFICIAL FLAVOR, BETA-CAROTENE COLOR, VITAMIN A PALMITATE), HIGH FRUCTOSE CORN SYRUP, CONTAINS LESS THAN 2 % OF EACH OF THE FOLLOWING: YEAST, SALT, WHEY, CALCIUM PROPIONATE PRESERVATIVE, CALCIUM SULFATE, DEXTROSE, SUGAR, WHEAT FLOUR, MALTODEXTRIN, ENZYMES, NATURAL AND ARTIFICIAL FLAVORS, ASCORBIC ACID ADDED AS A DOUGH CONDITIONER, ACACIA (GUM ARABIC), BENZOYL PEROXIDE, CALCIUM PHOSPHATE, HIGH OLEIC CANOLA OIL, CAPRIC ACID AND CAPRYLIC ACID TRIGLYCERIDE BLEND.

CONTAINS: WHEAT, SOY, MILK.

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Review and revision history form

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7/22/14	NEW	Specification document created	Robert Brown

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