

Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created 175770	Robert Brown



175770 GFS item

**Croissant
Specification**

PRODUCT: 2.5 Oz. Margarine Curved Sliced Croissant

DESCRIPTION: GFS Brand reorder Lid number # 175770

Standard of Identity: Fully baked, croissant, made from dough laminated with Margarine fat. Shape is curved.

◇ Kosher Star D
Allergens: Wheat, Milk, Soy

Child Nutrition Label (CN): No
Bread/Grain equivalent: NA
School Lunch Equivalent: NA

PRODUCT SPECIFICATIONS:(after bake)

Heel height: Target 0.60 inch, range 0.55 to 0.65 inches
Diameter: Target 5.2 inches, range 4.8 to 5.6 inches
Height: Target 2.0 inches, range 1.7 to 2.3 inches
Weight: Target 78 grams , range 71g to 85g

Sensory: Medium golden brown on the surface, slight buttery flavor,
medium open internal cell structure.

PACKAGING AND LABELING REQUIREMENTS:

Primary Packaging: White corrugated ray poly wrap and chipboard lid sealed with
tamper resistant tape. Poly film 50 gauge, heat shrink closure.

Unit label weight:

Net case weight: pounds

Case count: 6 trays per case , 10 pieces per tray,60 croissants/case

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Shipping Container: Corrugated paperboard, edge crush 32lbs./inch
Pallet Height: 45 cases per pallet
Configuration: TI 9 HI 5 shrink wrapped

Additional Information:

Country of Origin: USA
Claims Allowed: None

MICROBIOLOGICAL:

Under FDA Regulations Safe Practices for Food Control, Chapter 4, Section 5, bread products are very low risk for carrying pathogens as there is a kill step in the process.

FOREIGN OBJECTS:

Product shall be free from all foreign and extraneous matter.

METAL DETECTION:

Metal detectors on this line will be calibrated and monitored. (Metal Detector Operation).
Bun metal detector calibration: 2.5 mm Ferrous, 2.5mm Non-Ferrous and 3.0mm 316mm Stainless Steel.

DATE CODE:

Day of Bake: Julian Date, Time, case sequence

HANDLING INSTRUCTIONS:

Storage: Frozen
Preparation Instructions: As they appear on the packaging instructions.

SHELF LIFE:

Frozen 365 days from bake; to be used within 3-5 days thawed.

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2.5oz Croissant Bunge Marg. 16% Rollin 10ct

Nutrition Facts Serving Size 1 croissant (71g)

Servings Per Container 10

Amount Per Serving

Calories 260 Calories from Fat 110

% Daily Value*

Total Fat 12g 18 %

Saturated Fat 5g 26 %

Trans Fat 0g

Cholesterol 0mg 0 %

Sodium 260mg 11 %

Total Carbohydrates 34g 11 %

Dietary Fiber 1g 4 %

Sugars 5g

Protein 5g

Vitamin A 10% • Vitamin C 0%

Calcium 8% • Iron 10%

* Percent Daily Values are based on a 2,000
Calorie diet. Your daily values may be higher
or lower depending on your calorie needs:

Calories 2,000 2,500

Total Fat Less than 65g 80g

Sat Fat Less than 20g 25g

Cholesterol Less than 300mg

Sodium Less than 2,400mg

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Ingredient legend

INGREDIENTS: ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), WATER, MARGARINE (PALM OIL, WATER, SOYBEAN OIL, SUGAR, SOY LECITHIN, MONO- AND DIGLYCERIDES, POTASSIUM SORBATE PRESERVATIVE, CITRIC ACID PRESERVATIVE, NATURAL AND ARTIFICIAL FLAVOR, BETA-CAROTENE COLOR, VITAMIN A PALMITATE), HIGH FRUCTOSE CORN SYRUP, CONTAINS LESS THAN 2 % OF EACH OF THE FOLLOWING: YEAST, SALT, WHEY, CALCIUM PROPIONATE PRESERVATIVE, CALCIUM SULFATE, DEXTROSE, SUGAR, WHEAT FLOUR, MALTODEXTRIN, ENZYMES, NATURAL AND ARTIFICIAL FLAVORS, ASCORBIC ACID ADDED AS A DOUGH CONDITIONER, ACACIA (GUM ARABIC), BENZOYL PEROXIDE, CALCIUM PHOSPHATE, HIGH OLEIC CANOLA OIL, CAPRIC ACID AND CAPRYLIC ACID TRIGLYCERIDE BLEND.

CONTAINS: WHEAT, SOY, MILK.

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