

Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created	Robert Brown



175780 GFS item

**Croissant
Specification**

PRODUCT: 2.5 Oz. Margarine Curved Sliced Wheat Croissant

DESCRIPTION: GFS Brand reorder # 175780

Standard of Identity: Fully baked, croissant, made from dough laminated with Margarine fat. Shape is curved.

◇ Kosher Star D
Allergens: Wheat, Milk, Soy

Child Nutrition Label (CN): No
Bread/Grain equivalent: NA
School Lunch Equivalent: NA

PRODUCT SPECIFICATIONS:(after bake)

Heel height: Target 0.60 inch, range 0.55 to 0.65 inches
Diameter: Target 5.2 inches, range 4.8 to 5.6 inches
Height: Target 2.0 inches, range 1.7 to 2.3 inches
Weight: Target 78 grams , range 71g to 85g

Sensory: Medium golden brown on the surface, slight buttery flavor, medium open internal cell structure.

PACKAGING AND LABELING REQUIREMENTS:

Primary Packaging: White corrugated ray poly wrap and chipboard lid sealed with tamper resistant tape. Poly film 50 gauge, heat shrink closure.

Unit label weight:

Net case weight: pounds

Case count: 6 trays per case , 10 pieces per tray,60 croissants/case

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Shipping Container: Corrugated paperboard, edge crush 32lbs./inch
Pallet Height: 45 cases per pallet
Configuration: TI 9 HI 5 shrink wrapped

Additional Information:

Country of Origin: USA
Claims Allowed: None

MICROBIOLOGICAL:

Under FDA Regulations Safe Practices for Food Control, Chapter 4, Section 5, bread products are very low risk for carrying pathogens as there is a kill step in the process.

FOREIGN OBJECTS:

Product shall be free from all foreign and extraneous matter.

METAL DETECTION:

Metal detectors on this line will be calibrated and monitored. (Metal Detector Operation).
Bun metal detector calibration: 2.5 mm Ferrous, 2.5mm Non-Ferrous and 3.0mm 316mm Stainless Steel.

DATE CODE:

Day of Bake: Julian Date, Time, case sequence

HANDLING INSTRUCTIONS:

Storage: Frozen
Preparation Instructions: As they appear on the packaging instructions.

SHELF LIFE:

Frozen 365 days from bake; to be used within 3-5 days thawed.

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**Ingredient and Allergen
Statement**

ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), WATER, MARGARINE (PALM OIL, WATER, SOYBEAN OIL, SUGAR, SOY LECITHIN, MONO- AND DIGLYCERIDES, POTASSIUM SORBATE PRESERVATIVE, CITRIC ACID PRESERVATIVE, ARTIFICIAL FLAVOR, BETA-CAROTENE COLOR, VITAMIN A PALMITATE), WHOLE WHEAT FLOUR, HIGH FRUCTOSE CORN SYRUP, CONTAINS LESS THAN 2 % OF EACH OF THE FOLLOWING: YEAST, SALT, WHEY, CALCIUM PROPIONATE PRESERVATIVE, CALCIUM SULFATE, DEXTROSE, WHEAT FLOUR, SUGAR, MALTODEXTRIN, ENZYMES, NATURAL AND ARTIFICIAL FLAVOR, ASCORBIC ACID ADDED AS A DOUGH CONDITIONER, CAPRIC ACID AND CAPRYLIC ACID TRIGLYCERIDE BLEND, ACACIA (GUM ARABIC), HIGH OLEIC CANOLA OIL, CALCIUM PHOSPHATE, BENZOYL PEROXIDE.

CONTAINS: WHEAT, SOY, MILK.

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Nutrition Facts

Serving Size 1 croissant (71g)
 Servings Per Container 10

Amount Per Serving		
Calories 240		Calories from Fat
		% Daily Value
Total Fat	10g	20%
Saturated Fat	4.5g	9%
Trans Fat	0g	0%
Cholesterol	0mg	0%
Sodium	250mg	50%
Total Carbohydrates	33g	66%
Dietary Fiber	2g	4%
Sugars	4g	8%
Protein	5g	10%

Vitamin A 8% • Vitamin C 0%
 Calcium 8% • Iron 10%

* Percent Daily Values are based on a diet of 2,000 calories. Your daily values may be higher or lower depending on your calorie needs.

		2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300
Sodium	Less than	2,400mg	2,400
Total Carbohydrate		300g	375
Dietary Fiber		25g	30g

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