



19802 G. H. Circle Waller, TX 77484
(936) 372-5858 (800) 733-3535 (936) 372-1341 fax

Effective 7-1-13

RE: Product Analysis

PRODUCT: Alpha Gold Whole Grain Sausage Calzone Kit, **WGR**
PRODUCT CODE #: C7061WG

1 each of the Alpha Gold Whole Grain Sausage Calzone Kit, #C7061WG provides:
2 oz equivalent M/MA, 4.25 oz equivalent Grains and 1/8 cup red/orange Vegetable.

I certify that the above information is true and correct and that a 10.76 ounce serving of the above product (ready for serving) contains 2 oz of equivalent meat/meat alternate, 4.25 oz equivalent Grains and 1/8 cup red/orange Vegetable when prepared according to directions.

ALPHA FOODS CO.

George A. Sarandos
George A. Sarandos
CEO



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Formulation Statement for Documenting Grains in School Meals Required Beginning SY 2013-2014
(Crediting Standards Based on Grams of Creditable Grains)

School Food Authorities (SFAs) should include a copy of the label from the purchased product package in addition to the following information on letterhead signed by an official company representative. Grain products may be credited based on previous standards through SY 2012-2013. The new crediting standards for grains (as outlined in Policy Memorandum SP 30-2012) must be used beginning SY 2013-2014. SFAs have the option to choose the crediting method that best fits the specific needs of the menu planner.

Product Name: Alpha Gold Whole Grain Sausage Calzone Kit, (WGR) **Code No.** C7061WG

Manufacturer: Alpha Foods Co.

Serving Size: 10.76 oz

(raw dough weight may be used to calculate creditable grain amount)

Case Weight and Pack/Count: 26.91 lbs/ 40 ct / 10.76 oz

I. Does the product meet the Whole Grain-Rich Criteria: Yes No .

(Refer to SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program.)

II. Does the product contain non-creditable grains: Yes No **How many grams:**

(Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.)

III. Use Policy Memorandum SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program: Exhibit A to determine if the product fits into Groups A-G (baked goods), Group H (cereal grains) or Group I (RTE breakfast cereals). *(Different methodologies are applied to calculate servings of grain component based on creditable grains. Groups A-G use the standard of 16grams creditable grain per oz eq; Group H uses the standard of 28grams creditable grain per oz eq; and Group I is reported by volume or weight.)*

Indicate to which Exhibit A Group (A-I) the Product Belongs: B

Description of Creditable Grain Ingredient*	Grams of Creditable Grain Ingredient per Portion 1 A	Gram Standard of Creditable Grain per oz equivalent (16g or 28g) 2 B	Creditable Amount A ÷ B
Whole wheat flour	38.14	16	2.38375
Enrich flour	32.49	16	2.030625
			4.4143
Total Creditable Amount³			4.25

* Creditable grains are whole-grain meal/flour and enriched meal/flour.

1 (Serving size) X (% of creditable grain in formula). Please be aware that serving sizes other than grams must be converted to grams.

2 Standard grams of creditable grains from the corresponding Group in Exhibit A.

3 Total Creditable Amount must be rounded *down* to the nearest quarter (0.25) oz eq. Do *not* round up.

Total weight (per portion) of product as purchased 50 g (1.75oz)

Total contribution of product (per portion) 2.00 oz equivalent

I certify that the above information is true and correct and that a 10.76 ounce portion of this product (ready for serving) provides 4.25 oz equivalent Grains. I further certify that non-creditable grains **are not** above 0.24 oz eq. per portion. Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.

Signature: George A. Sarandos

Title: CEO

Printed Name: George A. Sarandos

Date: 8-1-13

Phone Number: 936-372-5858



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Product Analysis Sheet/Product Formulation Statement for Meat/Meat Alternate (M/MA) Products

Product Name: Alpha Gold Whole Grain Calzone Kit Italian Sausage Code No: C7061WG

Manufacturer: Alpha Foods Co.

Case/Pack/Count/Portion size: 40 ct / 10.76 oz

I. Meat/Meat Alternate

Please fill out the chart below to determine the creditable amount of Meat/Meat Alternate

Description of Creditable Ingredients per Food Buying Guide	Ounces per Raw Portion of Creditable Ingredient	Multiply	Food Buying Guide Yield	Creditable Amount*
Cheese, Mozzarella	2 oz	X	16/16	2.00
Pork Ground	.5565	X	.70	.3895
A. Total Creditable Amount				2.3895

*Creditable Amount-Multiply ounces per raw portion of creditable ingredient by the Food Buying Guide yield.

II. Alternate Protein Product (APP)

If the product contains APP please fill out the chart below to determine the creditable amount of APP. If APP is used, you must provide documentation as described in Attachment A for each APP used.

Description of APP, manufacture's name, and code number	Ounces Dry APP Per Portion	Multiply	% of Protein AS-Is*	Divide by 18**	Creditable Amount APP***
B. Total Creditable Amount (1)					
C. Total Creditable Amount (A+B rounded down to nearest 1/4 oz)					2.00

*Percent of Protein As-Is is provided on the attached APP documentation

**18 is the percent of protein when fully hydrated.

***Creditable amount of APP equals ounces of Dry APP multiplied by the percent of protein as-is divided by 18.

(1) Total Creditable Amount must be rounded down to the nearest 0.25oz (1.49 would round down to 1.25 oz meat equivalent). Do not round up. If you are crediting both M/MA and APP, you do not need to round down in box A until after you have added the creditable APP amount from box B.

Total weight (per portion) of product as purchased: 10.76 oz

Total creditable amount of product (per portion) 2.00 oz

(Reminder: Total creditable amount cannot count for more than the total weight of product)

I certify that the above information is true and correct and that a 10.76 ounce serving of the above product (ready for serving) contains 2 ounces of equivalent meat/meat alternate when prepared according to directions.

I further certify that any APP used in this product conforms to Food and Nutrition Service Regulations (7CFR Parts 210, 220, 225 or 226. Appendix A) as demonstrated by the attached supplier documentation.

George A. Sarandos
 SIGNATURE OF COMPANY OFFICIAL
George A. Sarandos
 PRINTED NAME

CEO
 TITLE
8-27-12
 DATE

936-372-5858
 PHONE NUMBER



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Product Formulation Statement (PFS) for Documenting Vegetables and Fruits

Product Name: Alpha Gold Whole Grain Sausage Calzone Kit Code: C7061WG

Manufacturer: Alpha Foods Co. Serving Size: 10.76 oz

I. Vegetable Component

Please fill out the chart below to determine the creditable amount of vegetables.

Description of Creditable Ingredient per Food Buying Guide (FBG)	Vegetable Subgroup	Ounces per Raw Portion of Creditable Ingredient	Multiply	FBG Yield/Purchase Unit	Creditable Amount (quarter cups)
Tomato, Canned Puree 8% to 24% NTSS	Red/Orange	1.11 oz	X	14.40/16	.999
Total Creditable Vegetable Amount:					.999
FBG calculations for vegetables are in quarter cups. See chart below for quarter cup to cup conversions. Vegetables and vegetable purees credit on volume served At least 1/8 cup of recognizable vegetable is required to contribute towards the vegetable component or a specific vegetable subgroup The other vegetable subgroup may be met with any additional amounts from the dark green, red/orange, and beans/peas (legumes) vegetable subgroups. School food authorities may offer any vegetable subgroup to meet the total weekly requirement for the additional vegetable subgroup Please note that raw leafy green vegetables credit as half the volume served in school meals (For example: 1 cup raw spinach credits as 1/2 cup dark green vegetable. Legumes may credit towards the vegetable component or the meat alternate component, but not a both in the same meal. The school menu planner will decide how to incorporate legumes into the school meal. However, a manufacturer should provide documentation to show how legumes contribute towards the vegetable component and the meat alternate component. See chart on the following page for conversion factors The PFS for meat/meat alternate may be used to document how legumes contribute towards the meat alternate component.					Total Cups Beans/Peas (Legumes) Total Cups Dark Green Total Cups Red/Orange Total Cups Starchy Total Cups Other

I certify the above information is true and correct and that 10.76 ounce serving of the above product contains 1/8 cup(s) of red/orange vegetables.

Quarter Cup to Cup Conversions*

0.5 Quarter Cups = 1/8 Cup vegetable/fruit or 0.5 ounces of equivalent meat alternate
 1.0 Quarter Cups = 1/4 Cup vegetable/fruit or 1.0 ounce of equivalent meat alternate

Signature: George A. Sarandos

Title: CEO

Printed Name: George A. Sarandos

Date: 8-1-13

Phone Number: 936-372-5858

ALPHA GOLD
Superior Quality Calzone Kit
8" WHOLE GRAIN CHEESE
CALZONE KIT
Flavored with Sausage

C7061WG

KEEP FROZEN

Net Wt. 26.91 lbs.
11217



ALPHA GOLD
Superior Quality Calzone Kit
8" WHOLE GRAIN CHEESE CALZONE KIT
Flavored with Sausage

INGREDIENTS: CRUST: White Whole Wheat Flour, Water, Bleached Enriched Flour (wheat flour, malted barley flour, niacin, reduced iron, thiamine mononitrate, riboflavin, folic acid), Prolite 200, Canola Oil, Yeast, Vital Wheat Gluten, Dough Conditioner (diacetyl tartaric acid ester of mono and diglycerides, wheat gluten, sugar, dextrose, wheat flour, guar gum, active malt flour, calcium pyrophosphate, lecithin, ascorbic acid, enzyme), Shortening (palm oil, soy lecithin with citric acid as a preservative), Salt, Sodium Bicarbonate, Sodium Aluminum Phosphate, Granulated Sugar, L-cysteine 40, SAUCE: Vine-Ripened Fresh Tomatoes, Tomato Puree, Salt, Ascorbic Acid (vitamin C), CHEESE: Low Moisture Part-Skim Mozzarella Cheese (pasteurized part-skim milk, cheese cultures, salt, enzymes) and Anti-caking agent. **PRECOOKED SAUSAGE:** Pork, Seasoning (spices, salt, garlic powder, extractive of rosemary, tocopherols (Vitamin E), citric acid, partially hydrogenated soybean oil), Water, Salt. **SEASONING:** Food Starch Modified, Sugar, Granulated Garlic, Salt, Oregano, Granulated Onion, Basil, Black Pepper, Red Pepper, Parsley Flakes. **CONTAINS:** MILK, WHEAT and SOY. **BAKING INSTRUCTIONS:** Preheat oven to 375 F. Place calzones on parchment lined sheet pan and bake for 10 to 12 minutes. For even baking, turn the sheet pan around after 6 minutes of bake time. Remove the calzones from the oven after baking and brush each calzone with the seasoned oil mixture. Oven temperatures and cook times may vary. Calzones are baked when the internal temperature reaches 165 degrees F and the crust is golden brown.

For Food Safety and Quality, Follow Baking Instructions.
Cook to internal temperature of 165 degrees F prior to serving.

C7061WG

Net Wt. 26.91 lbs.

INSTITUTIONAL USE ONLY
KEEP FROZEN



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Manufactured by: Alpha Foods Co. Waller, TX 77484

11217

