



Rich Products Corporation
1150 Niagara St., PO Box 245, Buffalo, NY 14240

BID SPECIFICATION



Product Name: MADE WITH WHOLE GRAIN DINNER ROLL DOUGH 1.25 OZ	Serving Size: 1 roll	Case Count: 288/1.25 oz
Product Code: 10988	Case Weight: 23.513 lbs	Case Weight: 23.513 lbs
	Case Cube: 0.7795 ft3	Shelflife: 150 Days
Grain/Bread Serving Based on Flour Content	Whole Grain-Rich Oz. Eq. Based on Exhibit A	
Grain/Bread Serving Food Based Menu Credits: 1.0 OZ EQ (Based on 16 grams Flour Content = 1 oz. eq)	Grain/Bread Serving Food Based Serving Credits: 1.0 OZ EQ (based on Exhibit A)	
Reference used to determine grain servings: Flour content 16 g=1 oz eq Whole grain: 8.27 gms Enriched Flour: 7.91 gms non credit grains: .5 gms	Reference used to determine bread servings *USDA SP 30 2012- Exhibit A Chart (issued April 26, 2012)	
Frozen Dough Weight: 1.25 oz (35.4 g) Baked Weight: 1.0 oz (28.32 g)	Group B 1 oz eq = 28 gm or 1.0 o; 3/4 oz eq = 21 gm or 0.75 oz	1/2 oz eq = 14 gm or 0.5 oz 1/4 oz eq = 7 gm or 0.25 oz

Calories: 80	Sodium: 70 mg	Vitamin A: 0.0983 IU
Fat: 1.5 g	Carbohydrates: 14 g	Vitamin C: 0.00 mg
Saturated Fat: 0g	Dietary Fiber: 2 g	Calcium: 7.0640 mg
Trans Fat: 0g	Sugar: 2 g	Iron: 0.7235 mg
Cholesterol: 0 mg	Protein: 3 g	

Ingredient Statement:

WATER, WHOLE WHEAT FLOUR, ENRICHED UNBLEACHED WHEAT FLOUR (WHEAT FLOUR, NIACIN, IRON AS FERROUS SULFATE, THIAMINE MONONITRATE, ENZYME, RIBOFLAVIN, FOLIC ACID), YEAST, WHEAT GLUTEN, SUGAR, SOYBEAN OIL, CONTAINS LESS THAN 2% OF THE FOLLOWING: OAT FIBER, FRUCTOSE, NATURAL FLAVOR (CONTAINS WHEAT INGREDIENTS), SEA SALT, HONEY, ENZYMES (CONTAINS WHEAT), ASCORBIC ACID, SALT. (400000000251/006/000)
CONTAINS: WHEAT
MAY CONTAIN MILK, SOY AND EGGS

Product Specification:

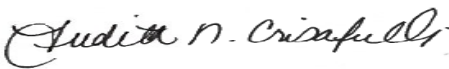
A 1.25 oz dinner roll dough made with whole grain, ready to thaw, bake and serve. Each roll contains 8.27 grams of whole wheat flour and 7.91 grams enriched wheat flour. Bulk packed 288 roll doughs per poly lined case. Rich's® PC# 10988. Each roll contributes a 1.0 oz eq grain serving as determined by the total flour content of 16.18 grams whole grain and enriched wheat flour.

Complies with Buy American Act: Yes No **Meets Smart Snacks in Schools Requirements:** Yes No **or This is not a component item:**

HANDLING INSTRUCTIONS:

- PANNING: 48 (6 X 8) FOR CLUSTERS OR 24 (4 X 6) FOR SINGLES ON LINED SHEET PAN.
- RETARD/THAW TIME: RETARDER: 35 F - 38 F (2-4 °C), 12 - 18 HOURS. ROOM TEMPERATURE: 60 MINUTES.
- PROOFING: (95 F (35 °C), 85% R.H.) FOR 40 - 50 MINUTES.
- BAKING: RACK OVEN: 375 F (190 °C) FOR 12 - 14 MINUTES. DECK OVEN: 375 F (190 °C) FOR 12 -14 MINUTES. CONVECTION OVEN: 325 F (160°C) FOR 10 - 12 MINUTES.

I certify that the above product information is accurate.


Signature/Title: Jude'th Crisafulli, Regulatory Specialist
Compliance & Regulatory Affairs
4/30/2018 716-878-8464 jcrisafulli@rich.com
Issue Date: Shirley Brown, Director Product Training
559-227-9265 sbrown@rich.com

Case code example:

16005345 22:42 USE BY 05/MAY/16

- ✓ Manufacturing site code- 1st 4 numbers
- ✓ Manufacturing line code- 5th number
- ✓ Julian code- last 3 numbers in first set
- ✓ Time of manufacturing code (Military Time)
- ✓ Use By Date.

PC 10988 MADE WITH WHOLE GRAIN DINNER ROLL DOUGH 1.25 OZ

NUTRITIONAL INFORMATION

PER 100 GRAMS

ENERGY

CALORIES	237.0321
KILOJOULES	1,002.3173
%CALORIES (FAT)	15.3915
CALORIES (FAT)	36.4828
CALS SATUR FAT	6.1422

PROTEIN, G

9.5537

CARBOHYDRATES, G

40.5836

SUGAR, G	5.8655
SUGAR ALCOHOL, G	0.0000

WATER, G

44.5773

FAT, G

4.0536

SATURATES, G	0.6825
TRANS FAT, G	0.0410
POLYUNSATURATES, G	1.7646
MONOUNSATURATES, G	0.7228

CHOLESTEROL, MG

0.0533

FIBER, G

4.5688

MINERALS

ASH, G	1.2317
CALCIUM, MG	19.9381
IRON, MG	2.0423
POTASSIUM, MG	27.1337
SODIUM, MG	195.4110

VITAMINS

THIAMIN, MG	0.2602
RIBOFLAVIN, MG	0.1363
NIACIN, MG	2.3515
VITAMIN A, IU	0.2777
VITAMIN A, RE	0.0834
VITAMIN C, MG	0.0135
FOLIC ACID, UG	47.4880

DATE: 4/30/18



RICH PRODUCTS CORPORATION

WORLD HEADQUARTERS: 1150 NIAGARA STREET, BUFFALO, NY 14213

MAILING ADDRESS: ONE ROBERT RICH WAY, P.O. BOX 245, BUFFALO, NY 14240 (716) 878-8000 WWW.RICH.COM

**Formulation Statement for Documenting Grains in School Meals
Required Beginning SY 2013-2014
(Crediting Standards Based on Grams of Creditable Grains)**

School Food Authorities (SFAs) should include a copy of the label from the purchased product package in addition to the following information on letterhead signed by an official company representative. Grain products may be credited based on previous standards through SY 2012-2013. The new crediting standards for grains (as outlined in Policy Memorandum SP 30-2012) must be used beginning SY 2013-2014. SFAs have the option to choose the crediting method that best fits the specific needs of the menu planner.

Product Name: MADE WITH WHOLE GRAIN DINNER ROLL DOUGH 1.25 OZ Code No.: 1 0 9 8 8

Manufacturer: Rich Products Serving Size 1 Roll baked (28.32 gm) 288/case
(raw dough weight may be used to calculate creditable grain amount)

I. Does the product meet the Whole Grain-Rich Criteria: Yes No
(Refer to SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program.)

II. Does the product contain non- creditable grains: Yes No **How many grams:** .5 g
(Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.)

III. Use Policy Memorandum SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program: Exhibit A to determine if the product fits into Groups A-G, Group H or Group I. (Different methodologies are applied to calculate servings of grain component based on creditable grains. Groups A-G use the standard of 16grams creditable grain per oz eq; Group H uses the standard of 28grams creditable grain per oz eq; and Group I is reported by volume or weight.)

Indicate to which Exhibit A Group (A-I) the Product Belongs: B

Description of Creditable Grain Ingredient*	Grams of Creditable Grain Ingredient per Portion ¹ A	Gram Standard of Creditable Grain per oz equivalent (16g or 28g) ² B	Creditable Amount A ÷ B
Whole wheat flour	8.27	16	.516
Enriched flour	7.91	16	.494
			1.01
Total Creditable Amount³			1.0

* Creditable grains are whole-grain meal/flour and enriched meal/flour.

¹ (Serving size) X (% of creditable grain in formula). Please be aware serving size other than grams must be converted to grams.

² Standard grams of creditable grains from the corresponding Group in Exhibit A.

³Total Creditable Amount must be rounded **down** to the nearest quarter (0.25) oz eq. Do **not** round up.

Total weight (per portion) of product as purchased: 28.32g (1oz)

Total contribution of product (per portion) 1.0 oz equivalent

I certify that the above information is true and correct and that a 1.0_ounce portion of this product (ready for serving) provides 1.0oz equivalent Grains. I further certify that non-creditable grains **are not** above 0.24 oz eq. per portion. Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.

Jude'th Crisafulli

Signature

Jude'th Crisafulli

Printed Name

Regulatory Specialist

Title

04/30/18 716-878-8464

Date

Phone Number

Formulation Statement for Documenting Grains in School Meals

Required Beginning SY 2013-2014

[*Crediting Standards Based on Revised Exhibit A*
weights per oz equivalent]

School Food Authorities (SFAs) should include a copy of the label from the purchased product carton in addition to the following information on letterhead signed by an official company representative. Grain products may be credited based on previous standards through SY 2012-2013. The new crediting standards for grains (as outlined in Policy Memorandum SP 30-2012) must be used beginning SY 2013-2014. SFAs have the option to choose the crediting method that best fits the specific needs of the menu planner.

Product Name: MADE WITH WHOLE GRAIN DINNER ROLL DOUGH 1.25 OZ Code No.: 10988

Manufacturer: Rich Products Serving Size 1 Roll baked (28.32 gm) 288/case
(raw dough weight may be used to calculate creditable grain amount)

I. Does the product meet the Whole Grain-Rich Criteria: Yes x No
(Refer to SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program.)

II. Does the product contain non- creditable grains: Yes X No **How many grams:** .5g
(Products with more than 0.24oz equivalent or 3.99 grams for Groups A-G and 6.99 grams for Group H of non- creditable grains may not credit towards the grain requirements for school meals.)

III. Use Policy Memorandum SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program: Exhibit A to determine if the product fits into Groups A-G, Group H or Group I.
(Please be aware that different methodologies are applied to calculate servings of grain component based on creditable grains. Groups A-G use the standard of 16 grams creditable grain per oz eq; Group H uses the standard of 28 grams creditable grain per oz eq; and Group I is reported by volume or weight.)

Indicate which Exhibit A Group (A-I) the Product Belongs: B

Description of Product per Food Buying Guide	Portion Size of Product as Purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount ¹
	A	B	A ÷ B
Roll	28.32 grams	28 grams	1.01
A. Total Creditable Amount²			1.0

¹Total Creditable Amount must be rounded **down** to the nearest quarter (0.25) oz eq. Do **not** round up.

Total weight (per portion) of product as purchased 28.32 g

Total contribution of product (per portion) 1.0 oz equivalent

I further certify that the above information is true and correct and that a 1.0 ounce portion of this product (ready for serving) provides 1.0 oz equivalent Grains. I further certify that non-creditable grains **are not** above 0.24 oz eq. per portion. Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.

Jude'th Crisafulli
Signature

Jude'th Crisafulli
Printed Name

Regulatory Specialist
Title

04/30/18 716-878-8464
Date Phone Number