



PRODUCT DESCRIPTION SHEET

PRODUCT: Ham Patties
BRAND/LABEL: Food Service
MANUFACTURER: Gordon Food Service
PRODUCT CODE(S): Farmland
DATE: 93901 25728 7
January 20, 2005

General

- All product is produced in accordance with good manufacturing practices and conforms to all applicable federal, state and local regulations

Ingredients

- Fresh ham trimmings, water, salt, sugar, autolyzed yeast, sodium phosphate, smoke flavoring, sodium erythorbate, flavorings, sodium nitrite.

Physical

Meat

- Fresh pork ham 80 trimmings only

Appearance

- Round patty
- Fat and lean evenly distributed
- Typical pink cured cooked ham color

Dimensions

- Diameter – 4.06" or 103mm

Texture

- Firm, moist and tender

Flavor

- Balanced blend of hickory smoke, salt and sweetener

Process

- Meat ground and mixed with other ingredients
- Fully cooked
- Sliced into patties

Packaging

- Poly lined shipper
- Freezer paper between all patties and on top and bottom patty
- Patties stacked uniform and straight in two single rows
- Arranged 8 patties per layer; 15 layers per shipper

Weight

- Patty - 2 ounces
- Case - 15 pounds net weight
- Slight variation in piece weights are possible due to normal process variance, however, average weights per box will meet or exceed the stated weight

Shipping

- Case dimensions 17.688" x 9.438" x 5.000"
- Outside cubic feet 0.483
- Pieces/case Variable
- Cases per pallet 110
- Stack pattern 10/layer by 11/high

Code

- "Packed On" (on the shipper)

- Lot designation
- Establishment number

Handling

Storage

- Hold at or below 0° F
- Keep frozen unopened until use
- Use within 5 days of thawing

Shelf Life

- Customer is guaranteed 130 days shelf life on delivery

Quality

Reporting

- If quality issues arise, make sure that all packaging and product are saved for review and retrieval of pertinent information (i.e., producing facility, lot, etc...)
- All quality issues should be reported to your company's corporate offices
- Your company's corporate offices will report the issues (along with all pertinent information) to Farmland's Quality Assurance contact person
- Farmland's Quality Assurance contact person will notify Product Management

FMP's

- Farmland Manufacturing Practices may be made available for review on an "In Plant" basis only

Food Safety

HACCP

- Flow diagrams may be made available for review on an "Out of Plant" or an "In Plant" basis
- HACCP Models may be made available for review on an "In Plant" basis only

SSOP's

- SSOP Programs may be made available for review on an "In Plant" basis only

Recall

- RECALL Programs may be made available for review on an "In Plant" basis only

Microbiological

Product Testing

- Product is randomly selected for testing

Guarantee

- This product is guaranteed to meet or exceed the stated shelf life

Environmental

- Environmental sites are randomly selected for pathogen testing

Contacts

Quality Assurance

Chris Becker
 Corporate Manager, Quality Assurance
 816-243-2897

**Food Safety/
Recall**

Katie Hanigan
Vice President, Food Safety
712-263-7383

Nutrition

- Product Code Number: 257287
- Data submitted for this product are on an “AS PURCHASED” basis
- Serving Size = 112 grams (2 patties)

CN Label

- Not CN labeled

**Nutrient
Analysis**

Nutrients/ Calories	Per 100 gram (not rounded)	Per Serving Label Value (rounded)	% Daily Values (rounded)	Unit Weight
Calories	234	260		kcal
Calories from fat	170	190		kcal
Total fat	18.9	21	33	grams
Saturated Fat	6.7	7	35	grams
Cholesterol	64	70	23	milligrams
Sodium	978	1100	46	milligrams
Carbohydrates	1	1	0	grams
Dietary Fiber	0			grams
Sugars	1	1		grams
Protein	14	16		grams
Vitamin A	5		0	IU
Vitamin C	0.33		0	milligrams
Calcium	6		0	milligrams
Iron	0.55		4	milligrams
Moisture				grams
Ash				grams

- The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels

Product Analysis

- Farmland certifies that the above meat product (ready for serving) contains **1.50** ounces lean meat/meat alternate per **4.00** ounces when prepared according to directions
 - It is understood that the above named product will be used as a meal component for which federal reimbursement will be claimed and that records are available to support the analysis information indicated above
- The above analysis information conforms to all applicable federal regulations

Confidentiality

- We regard this information as **CONFIDENTIAL & PROPRIETARY INFORMATION** of Farmland - Meats Group. It shall not be disclosed, copied or used for any purpose other than that for which it is specifically furnished, without prior written consent of Farmland - Meats Group.



Fred Nutt
Company Representative

Vice President of Quality Assurance
Title

Periodically Revised
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