



USDA AA	SALTED
Butter ~ Continental Chips ~ 4-4.25# ~ 47 cut	
Prepared by: Tom Berry	Approved by: Tom Berry
Revised: 11/01/2011	Supersedes: 09/01/2011

Regulations/General:

This product conforms to the USDA Standards in 7CFR §58, the Standards of Identity in 7CFR58.345, and complies with FDA's Good Manufacturing Practices in 21CFR§110. Prior to receipt, the raw milk used to produce this product is screened for antibiotic residues per the approved methods mandated by the Federal Pasteurized Milk Ordinance (PMO). The product is legally pasteurized through a state-sealed HTST unit at a minimum 185°F (85°C)/15 sec. as part of the production process. No diacetyl (starter distillate) is added in its production.

Description:

This product shall possess a clean, mild, sweet cream butter flavor. Body shall be smooth and semi-firm with no evidence of crumbly, mealy or gummy texture or mouthfeel.

Chemical/Physical & Microbiological:^{1,2}

CHEMICAL/PHYSICAL	
%Moisture ^{15.110}	18.5 maximum
%Fat ^{15.080}	≥ 80
% Milk Solids	0.7 - 1.5
%Salt ^{15.050}	2.1 maximum

MICROBIOLOGICAL	
*Standard Plate Count ^{6.020}	< 20,000 cfu/g
*Yeast/Mold ^{8.110}	< 20 cfu/g
*Coliform ^{7.020 & 7.070}	< 10 cfu/g
*E. coli ^{7.050 & 7.070}	Negative (to test)
*Coag.+ Staph ^{5.050}	Negative (to test)
*Salmonella/Listeria ^{5.020-5.040} (375g composite)	Negative (to test)

Methods of Analysis

As mandated by PMO – APHA *Standard Methods for the Examination of Dairy Products* – 17th Ed.

*Typical Analysis. Not all tests performed on each subplot. *Added tests at additional customer cost*

Shelf Life/Packaging/Coding:

Shelf life – 180 days when shipped and stored at refrigerated temperatures of 35-40°F.

Frozen butter has a shelf life of 1 year when thawed at refrigeration temperatures.

Coding information printed/stamped on package

CODE: (Retail) Open freshness date – 180 days from date of pack

(Industrial/food service) "Packed" – (Yr Julian Date of pack subplot) YY-JJJ-###

Kosher: Yes – O-U_D

Allergens: CONTAINS: milk

Package Sizes:

Case approx	Weight (net/gross) 17 # (7.7 kg) / 17.7 # (8.0 kg)						Pallet configuration		
	L"	x	W"	x	H"	Cube"	Tier	Height	Total
	8 7/8	x	8 7/8	x	8 3/4	0.40 ³	20	6	120

Pallets shall be 40"x 48" and conform to industrial GMA specifications for wooden pallets.

INGREDIENTS: PASTEURIZED CREAM (MILK), SALT.

NUTRITION FACTS

Serving Size: 1 chip (10g)

Servings per package: about 200

Amount per serving		% Daily Value*
Calories 70	Calories from Fat 70	
Total Fat 8g		12%
Saturated Fat 5g		25%
Trans Fat 0g		
Cholesterol 20mg		7%
Sodium 65mg		3%
Total Carbohydrate 0g		0%
Dietary Fiber 0g		0%
Sugars 0g		
Protein 0g		
Vitamin A 6%	Vitamin C 0%	
Calcium 0%	Iron 0%	

*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs.

	Calories: 2,000	2,500
Total Fat	Less than 65g	80g
Sat Fat	Less than 20g	25g
Cholesterol	Less than 300mg	300mg
Sodium	Less than 2,400mg	2,400mg
Total Carbohydrate	300g	375g
Dietary Fiber	25g	30g

Calories per gram:
Fat 9 • Carbohydrate 4 • Protein 4

SOURCE: USDA Nutrition Database

COUNTRY OF ORIGIN: USA

FOREIGN MATERIAL

PROTECTION:

AMPI butter must pass thru a small-bore in-line filter immediately prior to the final packaging step.