



310 W. Alondra Blvd.
Gardena, CA 90248
(310) 523-3664 - Office (310) 523-1619- Fax

Product Specification/Formula Statement

Current as of: 04/05/23

Version #: 02/06/23

Supersedes Version #: 05/06/20

Brand: Hot Off The Grill

Commodity Code #: C46007

Commodity UPC#: 007219391 4607 1

Commercial Code #: 460007

Commercial UPC#: 007219391 4617 0

Product Name:

BBQ Rib Sandwich on a Whole Grain Roll - Individually Wrapped

Packaging:

CN Label: **N.A.**

Case Count: **75**

Case Cube: **1.13**

Cases/Pallet: **72**

Portion Size: **4.36 oz.**

Net Wt./Case: **20.44 LBS.**

Case Dimensions: **18 x 12 x 9**

Pallet Config: **8 x 9**

EQUIVALENT GRAIN CALCULATIONS

Does product meet Whole Grain Rich criteria? (at least 50% or 1st ingredient?)	Yes	Grain crediting from Exhibit "A" School Lunch and Breakfast	
Does product contain non-creditable grains?	No		
Description of Creditable Grain Ingredient:	Grams of Creditable Grain ingredient in each portion?	Gram Standard of Creditable Grain per ounce equivalent?	Creditable Amount (A/B)
Whole Wheat/Grain Flour (grams)	17.39	16 grams	1.09
Enriched Wheat Flour (grams)	16.70	16 grams	1.04
TOTAL CREDITABLE GRAINS BY WEIGHT:	2.13	TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:	2.00

EQUIVALENT GRAINS CALCULATIONS PER FOOD BUYING GUIDE (GROUP B)

Description of Product per Food Buying Guide:	Portion size of product as purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount
Bread or Buns	1.91 oz.	1.00 oz.	1.91
TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:			1.75

MEAT/ MEAT ALTERNATIVE CALCULATIONS

Description of Creditable Ingredients per Food Buying Guide (FBG)	Ounces of Raw Portion in Creditable Ingredient	Multiply	FBG Yield/Servings per Unit	Creditable Amount	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
A. Total Creditable Cheese or M/MA				0.00	
Commodity Beef, Ground, 20% fat	2.16 oz.	x	0.74	1.60 oz.	
Commercial Beef, Ground, 24% fat	2.16 oz.	x	0.73	1.58 oz.	
B. Total Creditable Beef amount				1.60	
Description of APP, Manufacturer's Name and Code #	Oz. Dry APP per Portion	Multiply	% of Protein As-Is	Divide by 18	Creditable Amount
Ultra-Soy 3000 C	0.16	x	50.00	18	0.44 oz.
C. Total Creditable APP amount				0.44	
D. Total Creditable Amount (A + B + C, rounded down to nearest 1/4 ounce)				2.00	
TOTAL CREDITABLE MEAL CONTRIBUTION:	EQUIVALENT GRAINS:	2.00	MEAT/ MEAT ALTERNATE:	2.00	



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Product Name: BBQ Rib Sandwich on a Whole Grain Roll - Individually Wrapped

USDA Commodities used: Beef Coarse (100154)

Buy American Provision Statement:

Integrated Food Service certifies that we are in compliance with the "Buy American Provision" (SP20-2006 Revised). All products we produce and sell to School Food Agencies (SFA) containing USDA donated commodity Beef and/or Cheese have a minimum of 95% U.S. content. Our commercial products on the average contain 85% U.S content and minimum of 65% U.S. content.

Handling and Cooking Instructions:

Shelf Life: Frozen 18 months, once thawed 3 days (refrigerated).

Safe Handling and Heating Instructions: Product is Ready-to-Eat, but for a better experience, heat from a thawed state. Ensure an internal temperature of at least 160°F is achieved by using a calibrated food grade thermometer.

Do not remove wrap on wrapped product before heating.

Microwave: From Thawed State *(Microwave ovens vary; adjust time accordingly to heat product) **1.** Open one end of the package. **2.** Place on microwave safe plate, **3.** Microwave 40-50 seconds; or until heated through.

Conventional Oven (Frozen): 350 F 35 - 40 Minutes

Convection Oven (Frozen): 325 F 35 - 40 Minutes

Conventional Oven (Thawed): 350 F 20 - 25 Minutes

Convection Oven (Thawed): 325 F 20 - 25 Minutes

Ingredients:

Fully Cooked BBQ Flavor Beef Rib Shaped Patty, Caramel Color and Smoke Flavor Added: Ground Beef, Water, Textured Vegetable Protein (Soy Flour, Caramel Color), Seasoning (Sugar, Tomato Powder, Salt, Brown Sugar, Natural Flavors (Including Smoke), Onion & Garlic Powder, Worcestershire Sauce Powder (Maltodextrin, Worcestershire Sauce (Distilled Vinegar, Molasses, Corn Syrup, Salt, Caramel Color, Garlic Powder, Sugar, Spices, Tamarind, Natural Flavor), Molasses Powder (Refinery Syrup, Cane Molasses, Cane Caramel Color), Spices, Extractives of Paprika), Tomato Paste, Sugar, Vinegar, Sodium Phosphate, Caramel Color. **Whole Grain Roll:** Water, Whole Wheat Flour, Enriched Wheat Flour (Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Sugar, Soybean Oil. Contains less than 2% of: Wheat Gluten, Yeast, Salt, Emulsifier, Calcium Propionate, Calcium Sulfate, Sodium Stearoyl Lactylate, Ascorbic Acid, Enzymes. **Sweet and Smokey BBQ Sauce:** Water, Brown Sugar, Tomato Paste, Molasses, Red Wine Vinegar, Sugar, Modified Food Starch, White Distilled Vinegar, Salt, Natural Flavor, Worcestershire Sauce (Vinegar, Molasses, Corn Syrup, Water, Salt, Garlic, Sugar, Tamarind Pulp, Caramel Color, Onion Powder, Spices, Ginger, Disodium Inosinate/Disodium Guanylate), Spice, Garlic Powder, Onion Powder.

Allergen Statement (Product Contains):

☒ Wheat

☐ Eggs

☐ Tree Nuts

☐ Fish/Shellfish

☐ Sesame

☐ Milk

☐ Peanuts

☒ Soy

☒ Gluten

Nutritional Information:

Weight	123.60 g	Dietary Fiber	2.84 g	Sugar	7.84 g
Calories	282.29	Fat (total)	9.79 g	Calcium	64.08 mg
% Calories Fat	31.20 %	Fat (saturated)	3.21 g	Iron	3.14 mg
% Calories Sat Fat	10.23 %	Trans Fat	0.00 g	Vitamin C	8.89 mg
Protein	16.49 g	Cholesterol	37.08 mg	Vitamin A	5.15 IU
Carbohydrate	32.88 g	Sodium	547.96 mg	Riboflavin	0 mg
Niacin	0 mg	Thiamine	0 mg	Potassium	0 mg

Case Coding Example:

(Manufacture Date/ Production Line #)

(Example: January 1st 2023 Product produced on Line A)

010123A

I certify that the above information is true and correct and that a 4.36 ounce serving of the above product (ready for serving) contains 2.00 ounces of equivalent meat/meat alternate when prepared according to directions.

I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210,220,225,226, Appendix A)

Carmen Machuca

Signature

Carmen Machuca, Product Compliance

4/5/2023

(310) 523-3664

Printed Name

Date

Phone Number