



19802 G. H. Circle Waller, TX 77484  
(936) 372-5858 (800) 733-3535 (936) 372-1341 fax

Effective: 8-1-16

RE: Product Analysis

PRODUCT: Sgt. Pepperoni's 54% Whole Grain Breakfast Pizza with Sausage & Country Gravy  
**WGR**

PRODUCT CODE #: SPBK66W

1 each of the Sgt. Pepperoni's 54% Whole Grain Breakfast Pizza with Sausage & Country Gravy, #SPBK66W provides: 1 oz equivalent M/MA and 2 oz equivalent Grains.

I certify that the above information is true and correct and that a 4.60 ounce serving of the above product (ready for serving) contains 1oz of equivalent meat/meat alternate and 2 oz equivalent Grains when prepared according to directions.

ALPHA FOODS CO.

*George A. Sarandos*

George A. Sarandos  
CEO



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**Product Analysis Sheet/Product Formulation Statement for Meat/Meat Alternate (M/MA)**

Product Name: Sgt. Pepperoni's 54% Whole Grain Breakfast Pizza w/ Sausage & Country Gravy (WGR)

Code No: SPBK66W

Manufacturer: Alpha Foods Co. Case/Pack/Count/Portion size: 60 ct / 4.60 oz each

**I. Meat/Meat Alternate**

Please fill out the chart below to determine the creditable amount of Meat/Meat Alternate

Description of Creditable Ingredients per Food Buying Guide	Ounces per Raw Portion of Creditable Ingredient	Multiply	Food Buying Guide Yield	Creditable Amount*
Cheese, Mozzarella	1.00	X	16/16	1.00
<b>A. Total Creditable Amount</b>				<b>1.00</b>

\*Creditable Amount-Multiply ounces per raw portion of creditable ingredient by the Food Buying Guide yield.

**II. Alternate Protein Product (APP)**

If the product contains APP please fill out the chart below to determine the creditable amount of APP. If APP is used, you must provide documentation as described in Attachment A for each APP used.

Description of APP, manufacture's name, and code number	Ounces Dry APP Per Portion	Multiply	% of Protein AS-Is*	Divide by 18**	Creditable Amount APP***
<b>B. Total Creditable Amount (1)</b>					
<b>C. Total Creditable Amount (A+B rounded down to nearest 1/4 oz)</b>					<b>1.00</b>

\*Percent of Protein As-Is is provided on the attached APP documentation

\*\*18 is the percent of protein when fully hydrated.

\*\*\*Creditable amount of APP equals ounces of Dry APP multiplied by the percent of protein as-is divided by 18.

(1) Total Creditable Amount must be rounded down to the nearest 0.25oz (1.49 would round down to 1.25 oz meat equivalent). Do not round up. If you are crediting both M/MA and APP, you do not need to round down in box A until after you have added the creditable APP amount from box B.

Total weight (per portion) of product as purchased: 4.60 OZ

Total creditable amount of product (per portion) 1.00 oz

(Reminder: Total creditable amount cannot count for more than the total weight of product)

I certify that the above information is true and correct and that a 4.60 ounce serving of the above product (ready for serving) contains 1 ounces of equivalent meat/meat alternate when prepared according to directions.

I further certify that any APP used in this product conforms to Food and Nutrition Service Regulations (7CFR Parts 210, 220, 225 or 226. Appendix A) as demonstrated by the attached supplier documentation.

George A. Sarandos  
SIGNATURE OF COMPANY OFFICIAL

\_\_\_\_\_  
CEO  
TITLE

George A. Sarandos  
PRINTED NAME

8-1-16  
DATE

936-372-5858  
PHONE NUMBER



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**Formulation Statement for Documenting Grains in School Meals Required Beginning SY 2013-2014**  
*(Crediting Standards Based on Grams of Creditable Grains)*

School Food Authorities (SFAs) should include a copy of the label from the purchased product package in addition to the following information on letterhead signed by an official company representative. Grain products may be credited based on previous standards through SY 2012-2013. The new crediting standards for grains (as outlined in Policy Memorandum SP 30-2012) must be used beginning SY 2013-2014. SFAs have the option to choose the crediting method that best fits the specific needs of the menu planner.

**Product Name:** Sgt. Pepperoni's 54% Whole Grain Breakfast Pizza w/ Sausage & Country Gravy (WGR)  
**Code No.** SPBK66W

**Manufacturer:** Alpha Foods Co.

**Serving Size:** 4.60 oz

(raw dough weight may be used to calculate creditable grain amount)

**Case Weight and Pack/Count:** 17.25 lbs/ 60 ct / 4.60 oz

**I. Does the product meet the Whole Grain-Rich Criteria:** Yes X No    .

*(Refer to SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program.)*

**II. Does the product contain non-creditable grains:** Yes     No X **How many grams:**    

*(Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.)*

**III. Use Policy Memorandum SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program: Exhibit A to determine if the product fits into Groups A-G (baked goods), Group H (cereal grains) or Group I (RTE breakfast cereals).** *(Different methodologies are applied to calculate servings of grain component based on creditable grains. Groups A-G use the standard of 16grams creditable grain per oz eq; Group H uses the standard of 28grams creditable grain per oz eq; and Group I is reported by volume or weight.)*

**Indicate to which Exhibit A Group (A-I) the Product Belongs:**   B  

Description of Creditable Grain Ingredient*	Grams of Creditable Grain Ingredient per Portion 1 A	Gram Standard of Creditable Grain per oz equivalent (16g or 28g) 2 B	Creditable Amount A ÷ B
Whole wheat flour	17.28	16	1.08
Enrich flour	14.72	16	.92
<b>Total Creditable Amount</b> 3			<b>2.00</b>

\* Creditable grains are whole-grain meal/flour and enriched meal/flour.

1 (Serving size) X (% of creditable grain in formula). Please be aware that serving sizes other than grams must be converted to grams.

2 Standard grams of creditable grains from the corresponding Group in Exhibit A.

3 Total Creditable Amount must be rounded **down** to the nearest quarter (0.25) oz eq. Do **not** round up.

Total weight (per portion) of product as purchased 50 g (1.75oz)

Total contribution of product (per portion) 2.00 oz equivalent

I certify that the above information is true and correct and that a 4.60 ounce portion of this product (ready for serving) provides 2.00 oz equivalent Grains. I further certify that non-creditable grains **are not** above 0.24 oz eq. per portion. Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.

Signature: George A. Sarandos

Title: CEO

Printed Name: George A. Sarandos

Date: 8-1-16

Phone Number: 936-372-5858

**SGT. PEPPERONI'S®**  
Superior Quality Pizza

**WHOLE GRAIN BREAKFAST  
PIZZA with SAUSAGE &  
COUNTRY GRAVY**

**SPBK66W**

**KEEP FROZEN**

60/4.60 oz. Pizzas

Net Wt. 17.25 lbs.

**14216**



00833026005700

**SGT. PEPPERONI'S®**  
Superior Quality Pizza

**WHOLE GRAIN BREAKFAST PIZZA with SAUSAGE & COUNTRY GRAVY**

**INGREDIENTS:** DOUGH: Water, White Whole Wheat Flour, Enriched Wheat Flour (niacin iron (reduced), thiamine mononitrate, riboflavin, folic acid, malted barley flour), Wheat Protein Isolate (wheat gluten, phosphate, lactic acid, sulfite), Granulated Sugar, Soybean Oil, Vital Wheat Gluten, Dough Conditioner (diacetyl tartaric acid ester of mono and diglycerides, wheat gluten, sugar, dextrose, wheat flour, guar gum, active malt flour, calcium pyrophosphate, lecithin, ascorbic acid, enzyme), Yeast, Vegetable Shortening (palm oil, soy lecithin with citric acid as a preservative), Double Acting Baking Powder (sodium acid pyrophosphate, sodium bicarbonate, corn starch, monocalcium phosphate), Dry Honey Powder, Orange Juice (Concentrated Orange Juice), Dough Conditioner (cellulose gum, xanthan gum), Dough Conditioner (cellulose gum, maltodextrin carrageenan), L-Cysteine 40. **CHEESE:** Low Moisture Part - Skim Mozzarella Cheese (pasteurized part - skim milk, cheese cultures, salt, enzymes). **GRAVY:** Water, Food Starch - Modified, Palm Oil, Maltodextrin, Corn Syrup Solids, Enriched Bleached Flour (Wheat Flour, Niacin, Reduced Iron, Thiamin Mononitrate, Riboflavin, Folic Acid), Partially Hydrogenated Soybean and/or Cottonseed Oil, Salt, Contains less than 2%: Guar Gum, Color Added, Sodium Caseinate (A Milk Derivative), Black Pepper, Dipotassium Phosphate, Mono & Diglycerides, Sodium Citrate, Potassium Chloride, Carrageenan, Artificial Flavor. **PRECOOKED BREAKFAST SAUSAGE:** Pork, Water, Salt, Spices, Corn Syrup Solids, Sugar, Autolyzed Yeast Extract, Spice Extractive. **CONTAINS:** MILK, WHEAT and SOY. **MAY CONTAIN:** EGG

**BAKING INSTRUCTIONS:** Convection Oven: preheat oven to 375 F. Place pizza on parchment lined sheet pan and bake for 6 to 8 minutes. For even baking, turn the sheet pan around after 4 minutes of bake time. Conveyor Oven: 425 F for 5 to 6 minutes. Oven temperatures and cook times may vary. Pizza is baked when the internal temperature reaches 165 degrees F and the crust is golden brown.

For Food Safety and Quality, Follow Baking Instructions.  
Cook to internal temperature of 165 degrees F prior to serving.

**SPBK66W**

60/4.60 oz. Pizzas

Net Wt. 17.25 lbs.

**INSTITUTIONAL USE ONLY  
KEEP FROZEN**



00833026005700

Manufactured by: Alpha Foods Co. Waller, TX 77484

**14216**

U.S.  
INSPECTED  
AND PASSED BY  
DEPARTMENT OF  
AGRICULTURE  
Est. 00654



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## Sgt. Pepperoni's 54% Whole Grain Breakfast Pizza with Sausage and Country Gravy SPBK66W

<b>Nutrition Facts</b>	
Serving Size 1 pizza (130 g/4.6 oz)	
Servings Per Container 60	
Amount Per Serving	
<b>Calories</b> 300	Calories from Fat 110
% Daily Value*	
<b>Total Fat</b> 13g	<b>20 %</b>
Saturated Fat 6g	<b>28 %</b>
Trans Fat 0g	
<b>Cholesterol</b> 20mg	<b>7 %</b>
<b>Sodium</b> 440mg	<b>19 %</b>
<b>Total Carbohydrate</b> 31g	<b>10 %</b>
Dietary Fiber 2g	<b>8 %</b>
Sugars 4g	
<b>Protein</b> 15g	<b>30 %</b>
Vitamin A 4%	Vitamin C 8%
Calcium 25%	Iron 6%
* Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs.	
	Calories 2,000 2,500
Total Fat	Less than 65 g 80 g
Sat Fat	Less than 20 g 25 g
Cholesterol	Less than 300 mg 300 mg
Sodium	Less than 2,400 mg 2,400 mg
Total Carbohydrate	300 g 375 g
Dietary Fiber	25 g 30 g
Calories per gram:	
Fat 9 • Carbohydrate 4 • Protein 4	

5-29-14

**INGREDIENTS:** DOUGH: Water, White Whole Wheat Flour, Enriched Wheat Flour (niacin iron (reduced), thiamine mononitrate, riboflavin, folic acid, malted barley flour), Wheat Protein Isolate (wheat gluten, phosphate, lactic acid, sulfite), Sugar, Soybean Oil, Vital Wheat Gluten, Dough Conditioner (diacetyl tartaric acid ester of mono and diglycerides, wheat gluten, sugar, dextrose, wheat flour, guar gum, active malt flour, calcium pyrophosphate, lecithin, ascorbic acid, enzyme), Yeast, Vegetable Shortening (palm oil, soy lecithin with citric acid as a preservative), Double Acting Baking Powder (sodium acid pyrophosphate, sodium bicarbonate, corn starch, monocalcium phosphate), Dry Honey Powder, Orange Juice (Concentrated Orange Juice), Dough Conditioner (cellulose gum, xanthan gum), Dough Conditioner (cellulose gum, maltodextrin carrageenan), L-Cysteine 40. CHEESE: Low Moisture Part-Skim Mozzarella Cheese (pasteurized part-skim milk, cheese cultures, salt, enzymes). GRAVY: Water, Food Starch-Modified, Palm Oil, Maltodextrin, Corn Syrup Solids, Enriched Bleached Flour (Wheat Flour, Niacin, Reduced Iron, Thiamin Mononitrate, Riboflavin, Folic Acid), Partially Hydrogenated Soybean and/or Cottonseed Oil, Salt, Contains less than 2%: Guar Gum, Color Added, Sodium Caseinate (A Milk Derivative), Black Pepper, Dipotassium Phosphate, Mono & Diglycerides, Sodium Citrate, Potassium Chloride, Carrageenan, Artificial Flavor. PRECOOKED BREAKFAST SAUSAGE: Pork, Water, Salt, Spices, Corn Syrup Solids, Sugar, Autolyzed Yeast Extract, Spice Extractive.

**CONTAINS:** MILK, WHEAT and SOY. **MAY CONTAIN:** EGG A Nut Free Product. Products are manufactured in a Nut Free Environment.



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Date: 8-1-16

RE: Proof of Origin

PRODUCT: Sgt. Pepperoni's Whole Grain Breakfast Pizza with Sausage and Country Gravy  
**WGR**, 60 svg/cs

PRODUCT CODE #: SPBK66W

I certify that the domestic product documented above consists of agricultural commodities that were substantially grown in the United States. This product is produced and processed in the United States and is in compliance with the requirements of the Buy American provision.

ALPHA FOODS CO.

*George A. Sarandos*

George A. Sarandos  
CEO