

# GOLD STANDARD

## ...Baking...

Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created # 504851	Robert Brown

**item 504851 GFS reorder #**

### Croissant Specification

3.0 oz. Butter Round  
Sliced Croissant

**PRODUCT:**

**DESCRIPTION:** Sienna Brand Lid # **504851**

3.0 ounce  
Butter Round  
Sliced Croissant.  
pack size: 6-8 count

**Standard of Identity:** Fully baked, 3.0 oz. made from dough laminated with Grade AA Butter. Shape is Round

◇ Kosher Star D  
Allergens: Wheat, Milk

Child Nutrition Label (CN): No  
Bread/Grain equivalent: NA  
School Lunch Equivalent: NA

**PRODUCT SPECIFICATIONS:(after bake)**

Heel height:

Target .60 inch, range  
.55 to .65 inch

Diameter:

Target 5.4 inches,  
range 5.1 to 5.7 inches

Height:

Target 2.0 inches,  
range 1.7 to 2.3 inches

Weight:

Target 92grams , range  
85g to 99g

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Sensory:

Medium golden brown on the surface, buttery flavor, open internal cell structure random.

### **PACKAGING AND LABELING REQUIREMENTS:**

Primary Packaging:

Unit label weight:

Net case weight:

White corrugated tray, poly wrap and chipboard lid sealed with tamper resistant tape. Poly film 50 gauge, heat shrink closure.

Case count:

Shipping Container:

Pallet Height:

Configuration:

6 trays per case , 8 pieces per tray, 48 croissants/case  
 Corrugated paperboard, edge crush 32lbs./inch  
 45 cases per pallet  
 TI 9 HI 5 shrink wrapped

#### **Additional Information:**

Country of Origin: USA

Claims Allowed: None

#### **MICROBIOLOGICAL:**

Under FDA Regulations Safe Practices for Food Control, Chapter 4, Section 5, bread products are very low risk for carrying pathogens as there is a kill step in the process.

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**FOREIGN OBJECTS:**

Product shall be free from all foreign and extraneous matter.

**METAL DETECTION:**

Metal detectors on this line will be calibrated and monitored. (Metal Detector Operation).  
Bun metal detector calibration: 2.5 mm Ferrous, 2.5mm Non-Ferrous and 3.0mm 316mm  
Stainless Steel.

**DATE CODE:**

Day of Bake: Julian Date, Time, case sequence

**HANDLING INSTRUCTIONS:**

Storage: Frozen

Preparation Instructions: As they appear on the packaging instructions.

**SHELF LIFE:**

Frozen 365 days from bake; to be used within 3-5 days thawed.



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### **Ingredient and Allergen Statement**

INGREDIENTS: ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), BUTTER WITH NATURAL FLAVOR (PASTEURIZED CREAM, NATURAL FLAVOR), WATER, HIGH FRUCTOSE CORN SYRUP, CONTAINS LESS THAN 2 % OF EACH OF THE FOLLOWING: YEAST, SALT, WHEY, CALCIUM PROPIONATE PRESERVATIVE, CALCIUM SULFATE, WHEAT FLOUR, ENZYMES, ASCORBIC ACID ADDED AS A DOUGH CONDITIONER, BENZOYL PEROXIDE, CALCIUM PHOSPHATE, HIGH OLEIC CANOLA OIL.

CONTAINS: WHEAT, MILK.

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