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Date	Review/Revision	Revision Made	Reviewed by
07-24-14	NEW	Created document #504860	Robert Brown

item 504860 GFS reorder number

Croissant Specification

PRODUCT: 1.5 ounce Butter Round Croissant

DESCRIPTION: Sienna Brand Lid # 504860

1.5 ounce
Butter Round Croissant.
pack size: 6-18 count

Standard of Identity: Fully baked, 1.5 oz. made from dough laminated with Grade AA Butter. Shape is round.

◇ Kosher Star D
Allergens: Wheat, Milk

Child Nutrition Label (CN): No
Bread/Grain equivalent: NA
School Lunch Equivalent: NA

PRODUCT SPECIFICATIONS:(after bake)

Heel height: NA
Diameter: Target 3.8 inches, range 3.4 to 4.2 inches
Height: Target 1.8 inches, range 1.4 to 2.2 inches
Weight: Target 49 grams, range 43g to 57g

Sensory: Medium golden brown on the surface, buttery flavor, open internal cell structure.

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PACKAGING AND LABELING REQUIREMENTS:

Primary Packaging: White corrugated tray, poly wrap and chipboard lid sealed with tamper resistant tape. Poly film 50 gauge, heat shrink closure.

Unit label weight:

Net case weight:

Case count: 6 trays per case , 18 pieces per tray,108 croissants/case

Shipping Container: Corrugated paperboard, edge crush 32lbs./inch

Pallet Height:45 cases per pallet

TI 9 HI 5 shrink wrapped

Additional Information:

Country of Origin: USA

Claims Allowed: None

MICROBIOLOGICAL:

Under FDA Regulations Safe Practices for Food Control, Chapter 4, Section 5, bread products are very low risk for carrying pathogens as there is a kill step in the process.

FOREIGN OBJECTS:

Product shall be free from all foreign and extraneous matter.

METAL DETECTION:

Metal detectors on this line will be calibrated and monitored. (Metal Detector Operation). Bun metal detector calibration: 2.5 mm Ferrous, 2.5mm Non-Ferrous and 3.0mm 316mm Stainless Steel.

DATE CODE:

Day of Bake: Julian Date, Time, case sequence

HANDLING INSTRUCTIONS:

Storage: Frozen

Preparation Instructions: As they appear on the packaging instructions.

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SHELF LIFE:

Frozen 365 days from bake; to be used within 3-5 days thawed.

Nutrition Facts

Nutrition Facts			
Serving Size 1 croissant (43g)			
Servings Per Container 18			
Amount Per Serving			
Calories 180	Calories from Fat 90		
% Daily Value*			
Total Fat 10g	15 %		
Saturated Fat 6g	31 %		
Trans Fat 0g			
Cholesterol 25mg	9 %		
Sodium 160mg	7 %		
Total Carbohydrates 20g	7 %		
Dietary Fiber less than 1g	2 %		
Sugars 3g			
Protein 3g			
Vitamin A 8%	• Vitamin C 0%		
Calcium 4%	• Iron 6%		
* Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
	Calories	2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

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Ingredient and Allergen Statement

INGREDIENTS: ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), BUTTER WITH NATURAL FLAVOR (PASTEURIZED CREAM, NATURAL FLAVOR), WATER, HIGH FRUCTOSE CORN SYRUP, CONTAINS LESS THAN 2 % OF EACH OF THE FOLLOWING: YEAST, SALT, WHEY, CALCIUM PROPIONATE PRESERVATIVE, CALCIUM SULFATE, WHEAT FLOUR, ENZYMES, ASCORBIC ACID ADDED AS A DOUGH CONDITIONER, BENZOYL PEROXIDE, CALCIUM PHOSPHATE, HIGH OLEIC CANOLA OIL.

CONTAINS: WHEAT, MILK.

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