



# Product Specification/Formula Statement

Current as of: 04/25/14

Version #: 05/20/14

Supersedes Version #: 11/21/13

310 W. Alondra Blvd.  
Gardena, CA 90248  
(310) 523-3664 - Office (310) 523-1619- Fax

**Brand:** Hot Off The Grill      **Commodity Code #:** C13600      **Commodity UPC#:** 007219391 1360 8  
**Commercial Code #:** 136000      **Commercial UPC#:** 007219391 1360 8

**Product Name:**  
Grilled Cheese on WG w/ Reduced Sodium American Cheese & Mozzarella - IW

**Packaging:**      CN Label: **N.A.**      Case Count: **72**      Case Cube: **0.93**      Cases/Pallet: **80**  
Portion Size: **3.21 oz.**      Net Wt./Case: **14.45 LBS.**      Case Dimensions: **19.5 x 9.06 x 9.13**      Pallet Config: **10 x 8**

## EQUIVALENT GRAIN CALCULATIONS

Does product meet Whole Grain Rich criteria? (at least 50% or 1st ingredient?)	<b>Yes</b>	<b>Grain crediting from Exhibit "A" School Lunch and Breakfast</b>	
Does product contain non-creditable grains?	<b>No</b>		
Description of Creditable Grain Ingredient:	Grams of Creditable Grain ingredient in each portion?	Gram Standard of Creditable Grain per ounce equivalent?	Creditable Amount (A/B)
Whole Wheat/Grain Flour (grams)	<b>14.03</b>	16 grams	<b>0.88</b>
Enriched Wheat Flour (grams)	<b>13.48</b>	16 grams	<b>0.84</b>
<b>TOTAL CREDITABLE GRAINS BY WEIGHT:</b>	<b>1.72</b>	<b>TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:</b>	<b>1.50</b>

## EQUIVALENT GRAINS CALCULATIONS PER FOOD BUYING GUIDE (GROUP B)

Description of Product per Food Buying Guide:	Portion size of product as purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount
<b>Bread or Buns</b>	<b>1.70 oz.</b>	<b>1.00 oz.</b>	<b>1.70</b>
<b>TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:</b>			<b>1.50</b>

## MEAT/ MEAT ALTERNATIVE CALCULATIONS

Description of Creditable Ingredients per Food Buying Guide (FBG)	Ounces of Raw Portion in Creditable Ingredient	Multiply	FBG Yield/Servings per Unit	Creditable Amount	
Processed American Cheese	1.13 oz.	x	1.00	1.13 oz.	
Mozzarella Cheese	0.38 oz.	x	1.00	0.38 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
<b>A. Total Creditable Cheese or M/MA</b>				<b>1.51</b>	
Commodity Beef, Ground, 20% fat	0.00 oz.	x	0.00	0.00 oz.	
Commercial Beef, Ground, 24% fat	0.00 oz.	x	0.00	0.00 oz.	
<b>B. Total Creditable Beef amount</b>				<b>0.00</b>	
Description of APP, Manufacturer's Name and Code #	Oz. Dry APP per Portion	Multiply	% of Protein As-Is	Divide by 18	Creditable Amount
	0.00	x	0.00	18	0.00 oz.
<b>C. Total Creditable APP amount</b>					<b>0.00</b>
<b>D. Total Creditable Amount (A + B + C, rounded down to nearest 1/4 ounce)</b>					<b>1.50</b>

<b>TOTAL CREDITABLE MEAL CONTRIBUTION:</b>	<b>EQUIVALENT GRAINS:</b>	<b>1.50</b>	<b>MEAT/ MEAT ALTERNATE:</b>	<b>1.50</b>
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**Product Name:** Grilled Cheese on WG w/ Reduced Sodium American Cheese & Mozzarella - IW

**Product Description:**

**USDA Commodities used:**

100036- Processed Cheese  
110244- Mozzarella Cheese

### Handling and Cooking Instructions:

Shelf Life: Frozen 12 months, once thawed 5 days (refrigerated).

Do not remove wrap on wrapped product before heating. Oven temperatures may vary.

Conventional Oven (Frozen): 325 F 18 - 20 Minutes

Convection Oven (Frozen): 300 F 18 - 20 Minutes

Conventional Oven (Thawed): 350 F 10 - 12 Minutes

Convection Oven (Thawed): 325 F 10 - 12 Minutes

### Ingredients:

**Whole Grain Bread:** Water, Whole Wheat Flour, Enriched Bread Flour (Bleached Wheat Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Bread Base (Sugar, Soy Oil, Dextrose, Salt, Wheat Flour, Mono & Diglycerides, Calcium Stearoyl Lactylate, Wheat Gluten, Calcium Sulfate, Diacetyl Tartaric Acid Esters of Mono & Diglycerides, Ammonium Sulfate, Ethoxylated Mono & Diglycerides, Guar Gum, Ascorbic Acid, Monocalcium Phosphate, Potassium Iodide, Enzyme, Calcium Peroxide), Sugar, Yeast, Wheat Gluten, Calcium Propionate (Preservative). **Reduced Sodium, Reduced Fat American Cheese:** Cultured Pasteurized Milk and Skim Milk, Milk Fat, Whey Protein Concentrate, Contains less than 2% of Salt, Sodium Citrate, Potassium Citrate, Guar Gum, Locust Bean Gum, Xanthan Gum, Lactic Acid, Sorbic Acid (Preservative), APO-Carotenal and Beta Carotene (Color-If Colored), Enzymes, Vitamin A Palmitate, Soy Lecithin and Soybean Oil Blend. **Mozzarella Cheese:** Pasteurized Part-Skim Milk, Cheese Cultures, Salt and Enzymes. **Soybean Oil.**

**Allergen Statement (Product Contains):**

Wheat

Eggs

Tree Nuts

Fish/Shellfish

Milk

Peanuts

Soy

Gluten

### Nutritional Information:

Weight	91.00 g	Dietary Fiber	2.30 g	Sugar	4.57 g
Calories	220.63	Fat (total)	8.38 g	Calcium	352.87 mg
% Calories Fat	34.18 %	Fat (saturated)	4.52 g	Iron	1.25 mg
% Calories Sat Fat	18.44 %	Trans Fat	0.00 g	Vitamin C	0.00 mg
Protein	14.22 g	Cholesterol	22.71 mg	Vitamin A	416.98 IU
Carbohydrate	24.06 g	Sodium	533.68 mg	Riboflavin	0 mg
Niacin	0 mg	Thiamine	0 mg	Potassium	0 mg

### Case Coding Example:

(Manufacture Date/ Production Line #)  
(Example: January 1st 2013 Product produced on Line A)

# 010113A

I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210,220,225,226, Appendix A)

Signature

Dave J. Watzke, V.P. of Operations

4/25/2014

(310) 523-3664

Printed Name

Date

Phone Number