

AJINOMOTO® WINDSOR

Product Specification for: 73417, WHOLE GRAIN JUMBO CHEESE RAVIOLI

Date Revised: 6/4/2015

Description: This product shall be a filled large round shaped pillow of whole grain pasta that is sealed along the inner filling pocket with serrated edges. It is filled with a blend of ricotta, mozzarella, and parmesan cheeses with a blend of herb and spices.

Packaging Information:

| | |
|---------------------------|--|
| Product Code for Labeling | 73417 |
| Unit/Count | 2/5.2 lb. bags |
| Net Wt., Lbs. | 10.40 lbs. |
| Label | Bernardi® |
| Code Requirements | Code for October 17, 2011 reads as follows: 2931290C (29 designates the plant number [Toluca], 3 designates the production line number, 1 designates the last digit of the year, 290 designates the Julian date, C designates the Production Period. |
| Packaging Description | The product shall be quick frozen and packed in heat sealed polyethylene bags and placed in corrugated containers or in polyethylene lined corrugated containers that are sealed and coded. |

Piece Count and Suggested Serving Size:

| | |
|--------------------------------|-----------------------------|
| Piece Size (Net Wt.,) oz. | Average weight: 1.26 oz. |
| Piece Size (Net Weight,) Grams | Average weight: 35.75 grams |
| Case Net Weight, Lbs. | 10.40 |
| Case Gross Weight, Lbs. | |
| Piece Count per Unit | |

Shelf Life and Storage Conditions:

| | |
|----------------------|---------------------------------|
| Shelf Life | 1 Year (365 days) |
| Storage Requirements | Frozen: Store at of 0°F Maximum |

Preparation Instructions:

| | |
|-------------------------------|--|
| Preparation Type | Cooking Instructions |
| Preparation Notes | FOR FOOD SAFETY, FOLLOW THESE COOKING INSTRUCTIONS. |
| Convection Oven Instructions | CONVECTION OVEN: Distribute 3 cups of room temperature, canned sauce in the bottom of a stainless steel, full steam table pan that has been sprayed with non-stick cooking spray. Place 1 bag (approximately 5.2 pounds) of frozen (-10°F to +10°F) ravioli in pan and cover with 5 cups room temperature, canned sauce. Stir to distribute sauce evenly. Cover pan tightly with aluminum foil. Bake in a preheated 375°F convection oven (high fan setting) for 50 minutes. Cook until reaching a minimum internal temperature of 165°F for at least 15 seconds in the coldest spot. |
| Stovetop Boiling Instructions | BOILING (Preferred Method): Place 1 pound frozen (-10°F to +10°F) ravioli into boiling water (3 quarts water per pound of ravioli). Cook uncovered for 6 minutes, stirring occasionally. Cook until reaching a minimum internal temperature of 165°F for at least 15 seconds in the coldest spot. Carefully drain. |
| Preparation Notes | Note: Since all types of cooking equipment and equipment's settings may vary, cooking times may require adjusting. |

Allergen Information

Allergens: Milk, Egg, Wheat

FILLING INGREDIENTS: Ricotta Cheese (Whey, Skim Milk, Vinegar, Xanthan Gum, Vitamin A Palmitate), Water, Egg, Low Moisture Part Skim Mozzarella Cheese (Cultured Part Skim Milk, Salt, Enzymes), Whey Protein Isolate, Sodium Caseinate, Parmesan Cheese (Part Skim Milk, Cheese Cultures, Salt, Enzymes), Bleached Wheat Flour, Garlic Salt (Salt, Dehydrated Garlic), Salt, Corn Starch-Modified, Sugar, Dehydrated Garlic. PASTA INGREDIENTS: Whole Wheat Flour And Enriched Flour Blend (Whole Wheat Flour, Enriched Durum Wheat Flour [Wheat Flour, Niacin, Ferrous Sulfate, Thiamin Mononitrate, Riboflavin, Folic Acid]), Water, Egg.

Contains: Milk, Wheat, Egg

Nutrition Facts

Serving Size 3 pieces (107g)
 Servings per Container About 22

Amount Per Serving

Calories 180 **Calories from Fat** 25

| | | % Daily Value* |
|---------------------------|-------|----------------|
| Total Fat | 3g | 5% |
| Saturated Fat | 1.5g | 8% |
| <i>Trans</i> Fat | 0g | |
| Cholesterol | 50mg | 17% |
| Sodium | 470mg | 20% |
| Total Carbohydrate | 23g | 8% |
| Dietary Fiber | 1g | 4% |
| Sugars | 1g | |
| Protein | 15g | |

Vitamin A 4% • **Calcium** 15%
Iron 6%

Not a significant source of *trans* fat, vitamin C.

*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower based on your calorie needs.

| | | Calories | 2,000 | 2,500 |
|--------------------|-----------|----------|---------|---------|
| Total Fat | Less than | | 65g | 80g |
| Saturated Fat | Less than | | 20g | 25g |
| Cholesterol | Less than | | 300mg | 300mg |
| Sodium | Less than | | 2,400mg | 2,400mg |
| Total Carbohydrate | | | 300g | 375g |
| Dietary Fiber | | | 25g | 30g |

Calories per gram:
 Fat 9 • Carbohydrates 4 • Protein 4

PRODUCT FORMULATION STATEMENT

Ajinomoto Windsor, Inc.
 4200 Concourse St #100, Ontario, CA 91764
 Tel: 909-477-4700 (Dept.) Fax: 909-477-4600

Product Brand: Bernardi
 Product: Whole Grain Cheese Ravioli Portion size: 3.78 oz (3 pc)
 Product Code: 73417 CN Label No.: 086059
 Product Description: Whole grain pasta filled with ricotta, mozzarella and parmesan cheeses.
 Net Case Weight: 10.4 lbs Count/Case Pack: 132 pc/2/5.2 lb bags

Vegetarian Yes Smart Snack Compliant Yes

Total Contribution to USDA Meal Requirements:

Protein 2 oz Grains 1 oz
 Vegetable _____ Protein/Vegetable _____

Data submitted for this product are on (check one): "AS SERVED" basis: _____
 "AS PURCHASED" basis: X

ANALYSIS FOR STANDARD SERVING SIZE STATED ABOVE

| | | | |
|--------------------|----------|-------------|--------|
| Weight per Serving | 107 g | Sugars | 1 g |
| Calories | 180 Kcal | Sodium | 470 mg |
| Protein | 15 g | Cholesterol | 50 mg |
| Total Fat | 3 g | Calcium | 15 % |
| Saturated Fat | 1.5 g | Iron | 6 % |
| Trans Fat | 0 g | Vitamin C | 0 % |
| Carbohydrates | 23 g | Vitamin A | 4 % |
| Dietary Fiber | 1 g | | |

Allergen Information: Milk, Egg, Wheat

This item contains Vegetable Protein product, which is authorized as an alternate food in Child Nutrition Programs **NO**

This product meets USDA-FNS specifications for cheese alternate products **YES**

1 oz dry weight of the product meets one half of the M/MA required of lunch or supper of the USDA Child Nutrition Program when served in combination with one or more ounces of cooked meat, poultry, fish or cheese **N/A**

I certify that a USDA approved analysis method was employed to determine above data.

| | | | |
|------------|--------------------------|-------|------------|
| Signed | <u>Elizabeth Trinite</u> | Title | Regulatory |
| Print Name | Elizabeth Trinite | Date | 12-Jan-18 |

GRAIN COMPONENT

Does the product meet the Whole Grain-Rich Criteria: YES Exhibit A Group (A-I) Product Belongs: H
 Does the product contain non-creditable grains: YES How many Grams: 3.46

| Description of Creditable Grain Ingredient | Grams of Creditable Grain Ingredient per Portion A | Gram Standard of Creditable Grain per oz equivalent (16g or 28g) B | Creditable Amount A ÷ B |
|--|--|--|-------------------------|
| Whole wheat and enriched flour | 28.16 | 28 | 1.005714286 |
| <i>Total Creditable Amount</i> | | | 1.005714286 |

Total weight (per portion) of product as purchased 107g Grams/ Ounces
 Total contribution (per portion) 1 oz equivalent

MEAT/MEAT ALTERNATE COMPONENT

| Description of Creditable Ingredients per Food Buyer Guide | Ounces Raw Portion of Creditable Ingredient | Multiply | FBG Yield/ Servings Per Unit | Creditable Amount |
|--|---|----------|------------------------------|-------------------|
| Ricotta cheese | 0.7474 | 0.5 | | 0.3737 |
| mozzarella | 0.1837 | 1 | | 0.1837 |
| whole egg | 0.3885 | 1.125 | | 0.437 |
| parmesan | 0.0627 | 1 | | 0.0627 |
| <i>A. Total Creditable M/MA Amount</i> | | | | 1.0571 |

| ALTERNATE PROTEIN PRODUCT (APP) | Ounces Dry APP Per Portion | Multiply | % of Protein As-Is* | Divide by 18 | Creditable Amount APP |
|--|----------------------------|----------|---------------------|--------------|-----------------------|
| Whey protein isolate | 0.1 | X | 85.32 | ÷ by 18 | 0.474 |
| Sodium caseinate | 0.1 | X | 88 | ÷ by 18 | 0.4888 |
| <i>B. Total Creditable APP Amount</i> | | | | | 0.9628 |
| <i>C. TOTAL CREDITABLE AMOUNT (A + B rounded down to nearest 1/4 oz)</i> | | | | | 2.0199 |

Total weight (per portion) of product as purchased _____ Grams/ Ounces
 Total creditable amount (per portion) 2 oz equivalent

VEGETABLE COMPONENT

| Ingredient per Food Buying | Subgroup | Ounces per Raw Portion of Creditable Ingredient | Multiply | FBG Yield/Servings Per Unit | Creditable Amount (1/4 cups) |
|---|----------|---|----------|-----------------------------|------------------------------|
| | | | X | | |
| | | | X | | |
| <i>Total Creditable Vegetable Amount:</i> | | | | | |

Total weight (per portion) of product as purchased _____ Grams/ Ounces

Product (per portion) contains:

| Vegetable Subgroup | Cup(s) |
|--------------------|--------|
| | |
| | |
| | |

Frozen Italian Specialties

BERNARDI

A WINDSOR FOODS COMPANY



WHOLE GRAIN JUMBO CHEESE RAVIOLI

INSPECTED BY THE
U.S. DEPT. OF AGRICULTURE
IN ACCORDANCE WITH
FNS REQUIREMENTS

FILLING INGREDIENTS: Ricotta Cheese (Whey, Skim Milk, Vinegar, Xanthan Gum, Vitamin A Palmitate), Water, Egg, Low Moisture Part Skim Mozzarella Cheese (Cultured Part Skim Milk, Salt, Enzymes), Whey Protein Isolate, Sodium Caseinate, Parmesan Cheese (Part Skim Milk, Cheese Cultures, Salt, Enzymes), Bleached Wheat Flour, Garlic Salt (Salt, Dehydrated Garlic), Salt, Corn Starch-Modified, Sugar, Dehydrated Garlic.

PASTA INGREDIENTS: Whole Wheat Flour And Enriched Flour Blend (Whole Wheat Flour, Enriched Durum Wheat Flour (Wheat Flour, Niacin, Ferrous Sulfate, Thiamin Mononitrate, Riboflavin, Folic Acid)), Water, Egg, Contains: Milk, Wheat, Egg

FOR FOOD SAFETY, FOLLOW THESE COOKING INSTRUCTIONS.

BOILING (Preferred method): Place 1 pound frozen (-10°F to +10°F) ravioli into boiling water (3 quarts water per pound of ravioli). Cook uncovered for 6 minutes, stirring occasionally. Cook until reaching a minimum internal temperature of 165°F for at least 15 seconds in the coldest spot. Carefully drain.

CONVECTION OVEN: Distribute 3 cups of room temperature, canned sauce in the bottom of a stainless steel, full steam table pan that has been sprayed with non-stick cooking spray. Place 1 bag (approximately 5.2 pounds) of frozen (-10°F to +10°F) ravioli in pan and cover with 5 cups room temperature, canned sauce. Stir to distribute sauce evenly. Cover pan tightly with aluminum foil. Bake in a preheated 375°F convection oven (high fan setting) for 50 minutes. Cook until reaching a minimum internal temperature of 165°F for at least 15 seconds in the coldest spot.

Note: Since all types of cooking equipment and equipment's settings may vary, cooking times may require adjusting.

Each 3.78 serving (3 ravioli 1.26 oz. each) of Jumbo Cheese Ravioli provides 2.00 oz. equivalent meat alternate and 1.00 oz. equivalent grains for the Child Nutrition Meal Pattern Requirements. (Use of this logo and statement authorized by the Food and Nutrition Service, USDA 12-173)

**NET WT. 5.2 LBS
(2.35kg)**

DISTRIBUTED BY
WINDSOR FOODS
ONTARIO, CA 91764
1-800-548-6363
www.windsorfoods.com

KEEP FROZEN
C5692273
R5159C

Nutrition Facts

Serving Size 3 Pieces (107g)
Servings Per Container About 22

Amount Per Serving
Calories 180 Calories from Fat 25

% Daily Value*

| | |
|-------------------------------|------------|
| Total Fat 3g | 5% |
| Saturated Fat 1.5g | 8% |
| Trans Fat 0g | |
| Cholesterol 50mg | 17% |
| Sodium 470mg | 20% |
| Total Carbohydrate 23g | 8% |
| Dietary Fiber 1g | 4% |
| Sugars 1g | |

Protein 15g

Vitamin A 4% • Vitamin C 0%
Calcium 15% • Iron 6%

* Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs.

| | Calories 2,000 | 2,500 |
|--------------------|-------------------|---------|
| Total Fat | Less than 65g | 80g |
| Sat Fat | Less than 20g | 25g |
| Cholesterol | Less than 300mg | 300mg |
| Sodium | Less than 2,400mg | 2,400mg |
| Total Carbohydrate | 300g | 375g |
| Dietary Fiber | 25g | 30g |

Calories per gram:
Fat 9 Carbohydrate 4 Protein 4



73417

73417

KEEP FROZEN
2/5.2# BAGS



73417

KEEP FROZEN
2/5.2# BAGS



**WHOLE GRAIN
JUMBO CHEESE RAVIOLI**

C559273 R6159C



100 72883 73417 1

**NET WT.
10.40 LBS
(4.71 kg)**

Distributed By
Windsor Foods
Ontario, CA 91764
1-800-548-6363
www.windsorfoods.com

**WHOLE GRAIN
JUMBO CHEESE RAVIOLI**

C559273 R5159C



100 72883 73417 1

**NET WT.
10.40 LBS
(4.71 kg)**

Distributed By
Windsor Foods
Ontario, CA 91764
1-800-548-6363
www.windsorfoods.com