



Rich Products Corporation
1150 Niagara St., PO Box 245, Buffalo, NY 14240



BID SPECIFICATION

Product Name: WHOLE GRAIN RICH DINNER ROLL DOUGH 2.5OZ	Serving Size: 1 roll						
Product Code: 13918	Case Count: 160/2.5 oz						
	Case Weight: 26.225 lbs						
	Case Cube: 0.8736 ft3						
	Shelflife: 150 Days						
Grain/Bread Serving Based on Flour Content	Whole Grain-Rich Oz. Eq. Based on Exhibit A						
Grain/Bread Serving Food Based Menu Credits: 2.0 OZ EQ	Grain/Bread Serving Food Based Serving Credits: 2.0 OZ EQ						
(Based on 16 grams Flour Content = 1 oz. eq)	(based on Exhibit A)						
Reference used to determine grain servings: Flour content 16 g=1 oz eq	Reference used to determine bread servings *USDA SP 30 2012- Exhibit A Chart (issued April 26, 2012)						
<table> <tr> <td>Whole grain:</td> <td>16.55 gms</td> </tr> <tr> <td>Enriched Flour:</td> <td>15.87 gms</td> </tr> <tr> <td>non credit grains:</td> <td>.99 gms</td> </tr> </table>	Whole grain:	16.55 gms	Enriched Flour:	15.87 gms	non credit grains:	.99 gms	
Whole grain:	16.55 gms						
Enriched Flour:	15.87 gms						
non credit grains:	.99 gms						
Frozen Dough Weight: 2.5 oz (70.9 g)	Group B 1 oz eq = 28 gm or 1.0 o: 1/2 oz eq = 14 gm or 0.5 oz						
Baked Weight: 2.11 oz (60 g)	3/4 oz eq = 21 gm or 0.75 oz 1/4 oz eq = 7 gm or 0.25 oz						

Calories: 170	Sodium: 140 mg	Vitamin A: 0.01 IU
Fat: 3.0 g	Carbohydrates: 29 g	Vitamin C: 0.01 mg
Saturated Fat: 0 g	Dietary Fiber: 3 g	Calcium: 14.10 mg
Trans Fat: 0 g	Sugar: 4 g	Iron: 1.44 mg
Cholesterol: 0 mg	Protein: 7 g	

Ingredient Statement:

WATER, WHOLE WHEAT FLOUR, ENRICHED UNBLEACHED WHEAT FLOUR (WHEAT FLOUR, NIACIN, IRON AS FERROUS SULFATE, THIAMINE MONONITRATE, ENZYME, RIBOFLAVIN, FOLIC ACID), YEAST, WHEAT GLUTEN, SUGAR, SOYBEAN OIL, CONTAINS LESS THAN 2% OF THE FOLLOWING: OAT FIBER, FRUCTOSE, NATURAL FLAVOR (CONTAINS WHEAT INGREDIENTS), SEA SALT, HONEY, ENZYME (CONTAINS WHEAT), ASCORBIC ACID, SALT.(40000000412/002/000)
CONTAINS: WHEAT,
MAY CONTAIN MILK, SOY AND EGGS

Product Specification:

A 2.5 oz dinner roll dough made with whole grain, ready to thaw, bake and serve. Each roll contains 16.55 grams of whole wheat flour and 15.87 grams enriched wheat flour. Bulk packed 160 roll doughs per poly lined case. Rich's® PC# 13918. Each roll contributes a 2.0 oz eq grain serving as determined by the grams of whole wheat flour and enriched wheat flour and 2.0 OZ EQ grain servings as determined by baked weight. Contains 32.42 g of whole wheat flour and enriched wheat flour.

Complies with Buy American Act: Yes No Meets Smart Snacks in Schools Requirements: Yes No or This is not a component item: _____

Handling Instructions:

1. PANNING: 48 (6 X 8) FOR CLUSTERS OR 24 (4 X 6) FOR SINGLES ON LINED SHEET PAN.
2. RETARD/THAW TIME: RETARDER: (35°F - 38°F) (1°C - 3°C), 12 - 18 HOURS. ROOM TEMPERATURE: 60 MINUTES.
3. PROOFING: (95°F (35°C), 85% Relative Humidity) FOR 40 - 50 MINUTES.
4. BAKING: RACK OVEN: 375°F (190°C) FOR 12 - 14 MINUTES DECK OVEN: 375°F (190°C) FOR 12 - 14 MINUTES CONVECTION OVEN: 325°F (160°C) FOR 10 - 12 MINUTES.

I certify that the above product information is accurate.

Jude'th N. Crisafulli

Signature/Title
02/18/19
Jude'th Crisafulli, Regulatory Specialist
Compliance & Regulatory Affairs
716-878-8464 jcrisafulli@rich.com

Issue Date
Shirley Brown, Director Product Training
559-227-9265 sbrown@rich.com

Case code example:

16005345 22:42 USE BY 05/MAY/16

- ✓ Manufacturing site code- 1st 4 numbers
- ✓ Manufacturing line code- 5th number
- ✓ Julian code- last 3 numbers in first set
- ✓ Time of manufacturing code (Military Time)
- ✓ Use By Date.

PC 13918 WHOLE GRAIN RICH DINNER ROLL DOUGH

NUTRITIONAL INFORMATION

PER 100 GRAMS

ENERGY

CALORIES	237.2689
KILOJOULES	1,003.3146
%CALORIES (FAT)	15.4138
CALORIES (FAT)	36.5723
CALS SATUR FAT	6.1573

PROTEIN, G

9.5536

CARBOHYDRATES, G

40.6206

SUGAR, G	5.8849
SUGAR ALCOHOL, G	0.0000

WATER, G

44.5347

FAT, G

4.0636

SATURATES, G	0.6841
TRANS FAT, G	0.0412
POLYUNSATURATES, G	1.7705
MONOUNSATURATES, G	0.7247

CHOLESTEROL, MG

0.0535

FIBER, G

4.5690

MINERALS

ASH, G	1.2276
CALCIUM, MG	19.9009
IRON, MG	2.0425
POTASSIUM, MG	26.6043
SODIUM, MG	194.2041

VITAMINS

THIAMIN, MG	0.2604
RIBOFLAVIN, MG	0.1364
NIACIN, MG	2.3530
VITAMIN A, IU	0.2787
VITAMIN A, RE	0.0837
VITAMIN C, MG	0.0135
FOLIC ACID, UG	47.2585

DATE: 4/30/18

Formulation Statement for Documenting Grains in School Meals
Required Beginning SY 2013-2014
(Crediting Standards Based on Grams of Creditable Grains)

School Food Authorities (SFAs) should include a copy of the label from the purchased product package in addition to the following information on letterhead signed by an official company representative. Grain products may be credited based on previous standards through SY 2012-2013. The new crediting standards for grains (as outlined in Policy Memorandum SP 30-2012) must be used beginning SY 2013-2014. SFAs have the option to choose the crediting method that best fits the specific needs of the menu planner.

Product Name: 2 OZ EQ DINNER ROLL DOUGH 160/2.5OZ Code No.: 1 3 9 1 8
 Manufacturer: Rich Products Serving Size 1 roll -60.0 g baked (2.11 oz)/ 160 pc/case
 (raw dough weight may be used to calculate creditable grain amount)

I. Does the product meet the Whole Grain-Rich Criteria: Yes No
 (Refer to SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program.)

II. Does the product contain non- creditable grains: Yes No **How many grams:** .99 (Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non- creditable grains may not credit towards the grain requirements for school meals.)

III. Use Policy Memorandum SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program: Exhibit A to determine if the product fits into Groups A-G, Group H or Group I. (Different methodologies are applied to calculate servings of grain component based on creditable grains. Groups A-G use the standard of 16grams creditable grain per oz eq; Group H uses the standard of 28grams creditable grain per oz eq; and Group I is reported by volume or weight.)
 Indicate to which Exhibit A Group (A-I) the Product Belongs: B

Description of Creditable Grain Ingredient*	Grams of Creditable Grain Ingredient per Portion ¹	Gram Standard of Creditable Grain per oz equivalent (16g or 28g) ²	Creditable Amount
	A	B	A ÷ B
Whole wheat flour	16.55	16	1.034
Enriched flour	15.87	16	.9918
			2.025
Total Creditable Amount³			2.0

* Creditable grains are whole-grain meal/flour and enriched meal/flour.
¹ (Serving size) X (% of creditable grain in formula). Please be aware serving size other than grams must be converted to grams.
² Standard grams of creditable grains from the corresponding Group in Exhibit A.
³ Total Creditable Amount must be rounded **down** to the nearest quarter (0.25) oz eq. Do **not** round up.

Total weight (per portion) of product as purchased: 60 gms (2.11oz eq)
 Total contribution of product (per portion) 2.0 oz equivalent

I certify that the above information is true and correct and that a 2.11 ounce portion of this product (ready for serving) provides 2.00 oz equivalent Grains. I further certify that non-creditable grains **are not** above 0.24 oz eq. per portion. Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.

Jude'th Crisafulli

Signature

Jude'th Crisafulli
 Printed Name

Regulatory Specialist

Title

02/18/19 716-878-8464
 Date Phone Number

Formulation Statement for Documenting Grains in School Meals

Required Beginning SY 2013-2014

[*Crediting Standards Based on Revised Exhibit A*
weights per oz equivalent]

School Food Authorities (SFAs) should include a copy of the label from the purchased product carton in addition to the following information on letterhead signed by an official company representative. Grain products may be credited based on previous standards through SY 2012-2013. The new crediting standards for grains (as outlined in Policy Memorandum SP 30-2012) must be used beginning SY 2013-2014. SFAs have the option to choose the crediting method that best fits the specific needs of the menu planner.

Product Name: 2 OZ EQ DINNER ROLL DOUGH 160/2.5OZ Code No.: 13918
 Manufacturer: Rich Products Serving Size 1 roll -60.0 g baked (2.11 oz)/ 160 pc/case
(raw dough weight may be used to calculate creditable grain amount)

I. Does the product meet the Whole Grain-Rich Criteria: Yes No
(Refer to SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program.)

II. Does the product contain non- creditable grains: Yes No **How many grams:** .99 *(Products with more than 0.24oz equivalent or 3.99 grams for Groups A-G and 6.99 grams for Group H of non- creditable grains may not credit towards the grain requirements for school meals.)*

III. Use Policy Memorandum SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program: Exhibit A to determine if the product fits into Groups A-G, Group H or Group I. *(Please be aware that different methodologies are applied to calculate servings of grain component based on creditable grains. Groups A-G use the standard of 16 grams creditable grain per oz eq; Group H uses the standard of 28 grams creditable grain per oz eq; and Group I is reported by volume or weight.)*

Indicate which Exhibit A Group (A-I) the Product Belongs: B

Description of Product per Food Buying Guide	Portion Size of Product as Purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount ¹
	A	B	A ÷ B
Rolls	60 grams	28 grams	2.14
A. Total Creditable Amount²			2.00

¹ Total Creditable Amount must be rounded **down** to the nearest quarter (0.25) oz eq. Do **not** round up.

Total weight (per portion) of product as purchased 60 gms

Total contribution of product (per portion) 2.00 oz equivalent

I further certify that the above information is true and correct and that a 2.11 ounce portion of this product (ready for serving) provides 2.0 oz equivalent Grains. I further certify that non-creditable grains **are not** above 0.24 oz eq. per portion. Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.

Jude'th Crisafulli

Signature

Jude'th Crisafulli

Printed Name

Regulatory Specialist

Title

02/18/19

Date

716-878-8464

Phone Number