## TYSON PRODUCT SPECIFICATION

Product-Brand: 22751 - 0928 Version: 19 Status: Official Effective Date 7/27/2016

Brand: TYSON Last Issue Date: 2/17/2016

Minor Line: 000 NO MINOR LINE Sell Group: MISCELLANEOUS

Product Name: Fully Cooked Oven Roasted Homestyle Beef Meatballs-CN

## **General Information**

Computer Name: FC BF MTBL .50Z CN

Description: Fully Cooked Oven Roasted Homestyle Meatballs-CN

**UPCs** 

300-23700-03886 0

## **Ingredient Statement**

Ground beef (not more than 30% fat), water, textured vegetable protein (soy protein concentrate, caramel color), onions, tomato puree (tomatoes, citric acid), breadcrumbs (wheat flour, dextrose, salt, yeast, soybean oil), seasoning (salt, dehydrated onion, dehydrated celery, garlic powder, spices, soybean oil), minced onion, red bell peppers, soy protein concentrate, potassium and sodium phosphates, natural flavor.

## **Allergens**

soy, wheat

Allergen Categories:SOY, WHEAT

## **Cooking Instructions**

Appliances vary. Adjust accordingly. Open bag and place meatballs in single layer on baking tray.

Conventional Oven

14-16 minutes at 350°F from frozen. 12-14 minutes at 350°F from thawed.

Convection Oven

10-12 at 350°F from frozen. 8-10 minutes at 350°F from thawed.

Heat from frozen. Adjust accordingly to insure internal temperature reaches 145°F.

**Storage & Handling** 

**Shelf Life:** 365 days **Storage Temperature:** 0 F **Storage Method:** Frozen

## Method of Packaging

1. Place 5# meatballs per pouch.

Pouch Coding:

22751-928

Homestyle Meatballs

Tyson Date Code

- 2. Place 2 pouches per master case
- 3. Seal master case, label and date code with Tyson Standard Julian date code.

Warning: Data may be continued on next page

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## TYSON PRODUCT SPECIFICATION

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## Weights

Inner Package			_
		0.1.0	
Net Weight(US):		0 LB	
Net Weight (Metric):		0 KG	
	Count:	2	
I			

– Master Case We	eights	
Waster Case We	Pounds	Kilograms
Net Weight:	10.0000	4.5360
Package Tare:	1.0586	0.4802
Meat Tare:		
Glaze Tare:		
Gross Weight:	11.0586	5.0162
	Net Weight: Package Tare: Meat Tare: Glaze Tare:	Net Weight: 10.0000 Package Tare: 1.0586 Meat Tare: Glaze Tare:

## - TI/ HI/ CPP-

TI/HI/ Cases Per Pallet: 11/11/121

## NOTE:

All boxes shall be column stacked (corner to corner) on the bottom 3 layers of the pallet and cross-stacked (interlocked) on the remaining layers. This does not apply to pallets being stacked with divider slats for blast freezing.

Weight Indicator is Standard weight

## TI/HI Information

Pallet TI/HI———		
Cases Per Tier (TI):	11	
Tiers Per Pallet (HI):	11	
Cases Per Pallet:	121	

NOTE: All boxes shall be column stacked (corner to corner) on the bottom 3 layers of the pallet and cross-stacked (interlocked) on the remaining layers. This does not apply to pallets being stacked with divider slats for blast freezing.

## **Nutritional Information**

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## TYSON PRODUCT SPECIFICATION

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## Record 1 of 1

## FC OR HOME STYLE MEATBALL

	Nutriti	on Facts	
Sei	rving Size :	6 PIECES	85 g
Servings Per	Container :	About 53	
Amount Per Se	rving		
Calories	200	Calories from F	<b>at</b> 130
		% Dai	ly Values *
Total Fat		14 g	22 %
Saturated Fa	t	5 g	25 %
Trans Fat		g	
Polyunsatura	ted Fat	g	
Monounsatur	ated Fat	g	
Cholesterol		40 mg	13 %
Sodium		280 mg	12 %
Total Carbohy	drate	5 g	2 %
Dietary Fiber		1 g	4 %
Sugars		1 g	
Protein		13 g	26 %
Vitamin A	2 %	· Vitamin C	2 %
Calcium	4 %	· Iron	10 %

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# **Tyson Product Formulation Statement**

Product Name:	Fully Cooked Oven Roasted Homestyle Beef Meatballs-CN			022751-0928	
Manufacturar	Tyeon Foods, INC	Case/Pack/Count/Portion/Size: /6(0.5 oz.) Piece		,	

#### I. Meat/Meat Alternate

Please fill out the chart below to determine the creditable amount of Meat/Meat Alternate

	Description of Food Buying Guide	Ounces per Raw Portion of Creditable Ingredient	Multiply	FBG Yield	Creditable Amount *
Beef	GROUND BEEF LESS THAN 30% FAT	0.38409	X	0.70	0.26886300
Total					0.26886300

<sup>\*</sup> Creditable Amount - Multiply ounces per raw portion of creditable ingredient by the FBG Yield Information

## II. Alternate Protein Product (APP)

If the product contains APP, please fill out the chart below to determine the creditable amount of APP. If APP is used, you must provide documentation as described in Attachment A for each APP used.

	Description of APP , Manufacture 's name , and Code Number	Soy Type	Ounces Dry APP Per Portion	Multiply	% of Protein As-Is *	Divide by 18 * *	Creditable Amount APP * * *
APP	Response 4412, Soale	Concentrate	0.0354	X	64.8	÷ by 18	0.1274400
Tota	otal Creditable APP Amount				0.1274400		

<sup>\*</sup> Percent of Protein As-Is is provided on the attached APP documentation.

Total weight (per portion) of product as purchased	3.00 oz.
Total creditable amount of product (per portion)	2.25 oz.

(Reminder: Total creditable amount cannot count for more than the total weight of product.)

I certify that the above information is true and correct and that a  $\frac{3.00}{2.25}$  ounce serving of the above product (ready for serving) contains  $\frac{2.25}{2.25}$  ounces of equivalent meat/meat alternate when prepared according to directions.

I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210, 220, 225, 226, Appendix A) as demonstrated by the attached supplier documentation.

Karen Grank, MS, ROW	Director-Nutritio	on	
Signature	Title		
Karen Shank, MS, RDN	7/27/2016	(479) 290-3659	
Printed Name	Date	Phone Number	

<sup>\*\* 18</sup> is the percent of protein when fully hydrated.

<sup>\*\*\*</sup> Creditable amount of APP equals ounces of Dry APP multiplied by the percent of protein as-is divided by 18.

<sup>&</sup>lt;sup>1</sup>Total Creditable Amount mus be rounded down to the nearest 0.25oz (1.49 would round down to 1.25 oz meat equivalent). Do not round up. If you are crediting M/MA and APP, you do not need to round down in box A (Total Creditable M/MA Amount) until after you have added the Total Creditable APP Amount from box B to box C.

## Soy Company Response 4412

## Soy Protein Concentrate Soale

Documentation for Response 4412 Product(s) Used as Alternate Protein Products (APP) for Child Nutrition Programs

- a. Response 4412 certifies that Soale meets all requirements for APP intended for use in foods manufactured for Child Nutrition Programs as described in Appendix A of 7 CFR 210, 220, 225, and 226.
- b. Response 4412 certifies that Soale has been processed so that some portion of the non-protein constituents have been removed by fractioning. This product is produced from soybeans by removing the majority of the soybean oil and some of the other non protein constituents.
- c. The Protein Digestibility Corrected Amino Acid Score (PDCAAS) for Soale is . It was calculated by multiplying the lowest uncorrected amino acid score by true protein digestibility as described in the Protein Quality Evaluation Report from the Joint Expert Consultation of the Food and Agriculture Organization/World Health Organization of the United Nations, presented December 4-8, 1989, in Rome, Italy. The PDCAAS is required to be greater than 0.8 (80% of casein).
- d. The protein level of Soale is at least 18% by weight when fully hydrated at a ratio of 3.6 parts water to one part product.
- e. The protein level of Soale is certified to be at least 64.8 % on an "as-is" basis for the aspurchased product.

All of the above information is required for APP and must be presented for approval.

# Tyson FC OR HOME STYLE MEATBALL

# **Nutrition Panels**

## **Nutrition Facts**

Serving Size 6 PIECES (85g) Servings Per Container About 53

Amount Per Serving	
Calories 200	Calories from Fat 130
	% Daily Value *
Total Fat 14g	22%
Saturated Fat 5g	25%
Trans Fat g	
Polyunsaturated Fat g	
Monounsaturated Fat g	
Cholesterol 40mg	13%
Sodium 280mg	12%
Total Carbohydrate 5g	2%
Dietary Fiber 1g	4%
Sugars 1g	
Protein 13g	26%
Vitamin A	2%
* Percent Daily Values are based on a 2,000 calorie diet.	