



## PRODUCT DESCRIPTION SHEET

**PRODUCT:** Boneless Smoked Ham  
Water Added - Vacuum Packed  
**BRAND/LABEL:** Gordon Food Service  
**MANUFACTURER:** Farmland  
**PRODUCT CODE(S):** 93901 59568 0, 93901 60530 0  
**DATE:** August 26, 2008

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### General

- All product is produced in accordance with good manufacturing practices and conforms to all applicable federal, state and local regulations

### Ingredients

- Cured with water, dextrose, salt, brown sugar, sodium phosphate, sodium erythorbate, sodium nitrite.

### Physical

#### Meat

- Fresh pork hams

#### Appearance

- Even mahogany brown color - external
- Uniform rich pink color typical of cured or cooked ham
- 595680 – Round in shape
- 605300 – Flat buffet style
- Generally whole muscle appearance on cut face

#### Texture

- Firm, moist and tender

#### Flavor

- Balanced sweet and salty with hickory smoke overtones

#### Process

- Stuff into pre-smoked casing
- Fully cooked
- Remove end clips
- Casing remains intact

### Packaging

- Plain vacuum bag
- Product label centered

#### Weight

- Target midpoint of weight range
- Piece – 11 to 13 pounds
- Case - catch weight
- Slight variation in piece weights are possible due to normal process variance, however, average weights per box will meet or exceed the stated weight

## Shipping

- Case dimensions 16.125" x 14.125" x 6.625"
- Outside cubic feet 0.873
- Pieces per case 2
- Cases per pallet 48
- Stack pattern 6/layer by 8/high

## Code

- “Open Date” of pack in the form of MMM-DD-YY
- Lot designation
- Establishment number

## Handling

### Storage

- Hold between 28° and 34° F
- Do not freeze

### Shelf Life

- Customer is guaranteed 75 days shelf life on delivery

## Quality

### Reporting

- If quality issues arise, make sure that all packaging and product are saved for review and retrieval of pertinent information (i.e., producing facility, lot, etc...)
- All quality issues should be reported to your company’s corporate offices
- Your company’s corporate offices will report the issues (along with all pertinent information) to Farmland’s Quality Assurance contact person
- Farmland’s Quality Assurance contact person will notify Product Management

### FMP’s

- Farmland Manufacturing Practices may be made available for review on an “In Plant” basis only

## Food Safety

### HACCP

- Flow diagrams may be made available for review on an “Out of Plant” or an “In Plant” basis
- HACCP Models may be made available for review on an “In Plant” basis only

### SSOP’s

- SSOP Programs may be made available for review on an “In Plant” basis only

### Recall

- RECALL Programs may be made available for review on an “In Plant” basis only

## Microbiological

### Product Testing

- Product is randomly selected for testing

### Guarantee

- This product is guaranteed to meet or exceed the stated shelf life

### Environmental

- Environmental sites are randomly selected for pathogen testing

## Contacts

### Quality Assurance

Gary Fisher  
Corporate Manager, Quality Assurance  
800-222-7578

### Food Safety/ Recall

Katie Hanigan  
Vice President, Food Safety  
712-263-7383

## Nutrition

- Product Code Number: 595680, 605300
- Data submitted for this product are on an “AS PURCHASED” basis
- Serving Size = 84 grams (3 ounces)

### CN Label

- Not CN labeled

### Nutrient Analysis

Nutrients/ Calories	Per 100 gram (not rounded)	Per Serving Label Value (rounded)	% Daily Values (rounded)	Unit Weight
Calories	119	100		kcal
Calories from fat	36	30		kcal
Total fat	4	3.5	5	grams
Saturated Fat	1.4	1.0	5	grams
Trans Fat	0	0		grams
Cholesterol	56	45	15	milligrams
Sodium	1201	1010	42	milligrams
Carbohydrates	3.0	3	1	grams
Dietary Fiber	0.0		Not a significant source	grams
Sugars	3.0	3		grams
Protein	16.8	14		grams
Vitamin A	4		0	IU
Vitamin C	0.4		0	milligrams
Calcium	5		0	milligrams
Iron	0.62		2	milligrams
Moisture				grams
Ash				grams

- The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels

## Product Analysis

- Farmland certifies that the above meat product (ready for serving) contains **2.25** ounces lean meat/meat alternate per **3.00** ounces when prepared according to directions
- It is understood that the above named product will be used as a meal component for which federal reimbursement will be claimed and that records are available to support the analysis information indicated above
- The above analysis information conforms to all applicable federal regulations

## Confidentiality

- We regard this information as **CONFIDENTIAL & PROPRIETARY INFORMATION** of Farmland - Meats Group. It shall not be disclosed, copied or used for any purpose other than that for which it is specifically furnished, without prior written consent of Farmland - Meats Group.



Fred Nutt  
Company Representative

Vice President of Quality Assurance  
Title

Periodically Revised  
7/24/2014 11:13:18 AM