



Effective Date: 07/22/2014
Supersedes: 06/02/2014

Code: 55112

Product Name: Whole Grain Turkey Sausage, Cheese & Gravy
Breakfast Toast

Serving Size: 2.78 oz.

Pack: 120/2.78 oz

Statement of child nutrition food based meal pattern equivalency: Each 2.78 oz Whole Grain Turkey Sausage & Cheese Breakfast Toast provides 1.00 oz equivalent meat alternate & 1.0 oz-eq grains.

Product Info



PREPARATION – for best results

Keep frozen until ready to prepare

- 1.Preheat convection oven to 375°F (conventional oven to 400°F).
- 2.Place frozen Breakfast Toast on an parchment lined sheet pan.
- 3.Bake Breakfast Toast 13 – 15 minutes. **Note: cooking equipment, equipment settings, and kitchen conditions will vary so cooking time may need adjusting. Cook all food thoroughly to 165°F.**
- 4.Remove from oven. Serve.
- 5.Holding: Hold for up to 30 minutes in a warmer at 145°F.

Nutrition Facts

Serving Size 1 Toast (79g)

Amount Per Serving

Calories 180 Calories from Fat 60

% Daily Value*

Total Fat 7g 11%

Saturated Fat 2g 10%

Trans Fat 0g

Cholesterol 15mg 5%

Sodium 350mg 15%

Total Carbohydrate 19g 6%

Dietary Fiber 2g 8%

Sugars 2g

Protein 9g

Vitamin A 0% • Vitamin C 0%

Calcium 10% • Iron 8%

*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:

	Calories:	2,000	2,500
Total Fat	Less than	65g	80g
Saturated Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

Calories per gram:

Fat 9 • Carbohydrate 4 • Protein 4

Shelf life: 12 months frozen (0° - 15°F)

Dim: 14.88" X 13.19" X 11.44"

Ti-Hi: 7 X 7

Case cube: 1.57 ft³

Cases/pallet: 49

Pallet height: 86-inches

Gross case wt: 24.10 lbs; Net wt: 20.85 lbs

Pallets/truck: 28

UPC: 10852777003640

ALLERGENS: Contains Wheat, Soy, & Milk

GRAINS: At least 50% of the grains used in this product are whole grains.

Ingredients: Bread (Water, Whole Wheat Flour, Enriched Unbleached Wheat Flour [Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate (B1), Riboflavin (B2), Folic Acid], Soybean Oil, Pea Protein, Vital Wheat Gluten. Contains 2% Or Less Of Sugar, Salt, Yeast, Dough Conditioners [Hydrated Monoglycerides, DATEM, Dextrose, Ascorbic Acid, L-Cysteine, Azodicarbonamide (ADA), Enzymes]), Turkey Sausage And Textured Vegetable Protein Topping (Turkey Sausage [Mechanically Separated Turkey, Water, Spices, Salt, Potassium Chloride, Garlic, Hydrolyzed Vegetable Protein {Hydrolyzed Corn, Torula And Brewers Yeast, Wheat Gluten, Soy Protein}, Sugar] Water, Textured Vegetable Protein Product [Soy Flour, Zinc Oxide, Niacinamide, Ferrous Sulfate, Copper Gluconate, Vitamin A Palmitate, Calcium Pantothenate, Thiamin Mononitrate, Pyridoxine Hydrochloride, Riboflavin, Vitamin B12]), Sauce (Water, Seasoning [Non Fat Dry Milk, Palm Oil, Whey, Lactose, Maltodextrin, Yeast Extracts, Contains 2 % Or Less Of Spices, Sodium Caseinate, Natural Flavors, Onion Powder, Chicken Flavor, Potassium Phosphate], Modified Corn Starch, Salt), Cheese Blend (Low Moisture Part Skim Mozzarella Cheese [Pasteurized Milk, Cultures, Salt, Enzymes], Mozzarella Cheese Substitute (Water, Vegetable Oil [Corn Oil And/Or Soy Oil], Cheese Solids, Modified Corn Starch, Nonfat Dry Milk, Sweet Whey, Salt, Magnesium Oxide, Ferric Orthophosphate, Vitamin A Palmitate, Niacinamide, Zinc Oxide, Pyridoxine Hydrochloride (Vitamin B6), Cyanocobalamin]), Caramel Color.

Andrew P. Signorelli
Dir./Tech. Services
Tasty Brands

CONTAINS: 120 – 2.78 OZ SERVINGS PER CASE
(1 WG TURKEY SAUSAGE & CHEESE BREAKFAST TOAST
PER SERVING)

Tasty Brands • 77 Newbridge Road • Hicksville, NY 11801 • 516-938-4588

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Product Formulation Statement (Product Analysis) for Meat/meat Alternate (M/MA)

Product Name: WG Turkey Sausage, Cheese & Gravy Breakfast Toast Bulk **Code No:** 55112
Case/Pack/Count/Portion/Size: 120 / 2.78 oz. servings per case

I. Meat/Meat Alternate

Description of Creditable Ingredients per Food Buying Guide	Ounces per Portion of Creditable Ingredient	Multiply	Food Buying Guide Yield	Creditable Amount*
Turkey sausage with TVP	0.529	x	0.843	0.446
Mozzarella/substitute mozzarella	0.458	x	1.000	0.458
		x		
		x		
		x		
A. Total Creditable M/MA Amount				0.904

* Creditable amount - Ounce per portion of creditable ingredient x FBG yield information.

II. Alternate Protein Product (APP)

Description of APP, manufacture's name, & code number	Oz Dry APP per Portion	Multiply	% of Protein As-Is*	Divide by 18**	Creditable Amount***
Pea protein isolate	0.035	x	78.00	÷ by 18	0.152
		x		÷ by 18	
		x		÷ by 18	
B. Total Creditable APP Amount					0.152
TOTAL CREDITABLE AMOUNT (A + B rounded down to nearest ¼ oz)					1.000


*Percent protein as-is as provided on APP documentation

**18 is the percent protein when fully hydrated

***Creditable amount of APP is ounces dry APP x percent protein as-is divided by 18

Total number of servings purchased 120 / 2.78 oz.
 Total oz of meat/meat alternate 1.0 oz

I certify that the above is true and accurate when prepared according to instructions. I further certify that any APP used in this product conforms to Food and Nutrition Service Regulations (7 CFR Parts 210, 220, 225, 226, Appendix A)


Andrew P. Signorelli
 Printed Name

Director of Technical Services
 Title
08/11/14 516-938-4588
 Date Phone Number

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Formulation Statement for Documenting Grains in School Meals

Product Name: WG Turkey Sausage, Cheese & Gravy Breakfast Toast **Code No:** 55112
Case/Pack/Count/Portion/Size: 120 / 2.78 oz. servings per case

I. Does the product meet the Whole Grain-Rich Criteria? Yes x No _____

(Refer to SP-30-2012 Grain Requirements for the National School Lunch Program and School breakfast Program)

II. Does the product contain non-creditable grains: Yes x No _____ How many grams: 0.06

(Products with more than 0.24oz equivalent or 3.99 grams for Groups A-G and 6.99 grams for Group H of non-creditable grains cannot be credited using Exhibit A weights, only by calculating total creditable grains.)

III. Use Policy Memorandum SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program: Exhibit A to determine if the product fits into Groups A-G, Group H or Group I.

(Different methodologies are applied to calculate servings of grain component based on creditable grains. Groups A-G use the standard of 16 grams creditable grain per oz eq; Group H, 28 grams per oz eq; Group I, volume or weight).

Indicate which Exhibit A Group (A-I) the product belongs: B

Description of Product per Food Buying Guide	Portion Size (oz) of Product as Purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount ¹
Bread, sliced	1.23	1.00	1.23
A. Total Creditable Amount²			1.00

¹(Portion size) ÷ (Exhibit A weight for one oz eq)

²Total Creditable Amount must be rounded **down** to the nearest quarter (0.25) oz eq. Do **not** round up.

Description of Creditable Grain Ingredient*	Portion Size (g)**	Grams of Creditable Grain Ingredient per Portion ¹	Gram Standard of Creditable Grain per oz equivalent (16g or 28g)	Creditable Amount ²
A. Total Creditable Amount³				

*Creditable grains are whole-grain meal/flour and enriched meal/flour.

**If known, use the raw dough weight for a more accurate creditable amount.

¹(Portion size) x (% of creditable grains in formula).


²(Grams of creditable grains) ÷ (standard grams of creditable grains from corresponding Group of Exhibit A).

³Total Creditable Amount must be rounded **down** to the nearest quarter (0.25) oz eq. Do **not** round up.

Total weight (per portion) of product as purchased: 2.78 oz.

Total contribution of product (per portion): 1.00 oz-eq

I certify that the above information is true and correct and that a 2.78 ounce portion of this product (ready for serving provides 1.00 oz equivalent Grains. I further certify that non-creditable grains are not above 0.25oz per portion.


Andrew P. Signorelli
 Printed Name

Director of Technical Services
 Title
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