



# Product Specification/Formula Statement

Current as of: 12/19/18

Version #: 03/24/17

Supersedes Version #: 01/20/17

310 W. Alondra Blvd.  
Gardena, CA 90248  
(310) 523-3664 - Office (310) 523-1619- Fax

**Brand:** Hot Off The Grill

**Commodity Code #:** C13018

**Commodity UPC#:** 007219391 1318 9

**Commercial Code #:** 130018

**Commercial UPC#:** 007219391 1318 9

**Product Name:**

Turkey Ham & Cheese on a Whole Grain Hawaiian Bun - Individually Wrapped

**Packaging:**

CN Label: N.A.

Case Count: 100

Case Cube: 1.13

Cases/Pallet: 72

Portion Size: 3.10 oz.

Net Wt./Case: 19.38 LBS.

Case Dimensions: 18 x 12 x 9

Pallet Config: 8 x 9

### EQUIVALENT GRAIN CALCULATIONS

Does product meet Whole Grain Rich criteria? (at least 50% or 1st ingredient?)	<b>Yes</b>	<b>Grain crediting from Exhibit "A" School Lunch and Breakfast</b>	
Does product contain non-creditable grains?	<b>No</b>		
Description of Creditable Grain Ingredient:	Grams of Creditable Grain ingredient in each portion?	Gram Standard of Creditable Grain per ounce equivalent?	Creditable Amount (A/B)
Whole Wheat/Grain Flour (grams)	<b>16.76</b>	16 grams	<b>1.05</b>
Enriched Wheat Flour (grams)	<b>16.11</b>	16 grams	<b>1.01</b>
<b>TOTAL CREDITABLE GRAINS BY WEIGHT:</b>	<b>2.05</b>	<b>TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:</b>	<b>2.00</b>

### EQUIVALENT GRAINS CALCULATIONS PER FOOD BUYING GUIDE (GROUP B)

Description of Product per Food Buying Guide:	Portion size of product as purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount
<b>Bread or Buns</b>	1.90 oz.	1.00 oz.	1.90
<b>TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:</b>			<b>2.00</b>

### MEAT/ MEAT ALTERNATIVE CALCULATIONS

Description of Creditable Ingredients per Food Buying Guide (FBG)	Ounces of Raw Portion in Creditable Ingredient	Multiply	FBG Yield/Servings per Unit	Creditable Amount	
Reduced Sodium American Processed Cheese	0.40 oz.	x	1.00	0.40 oz.	
Lower Sodium Turkey Ham	0.80 oz.	x	1.00	0.80 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
<b>A. Total Creditable Cheese or M/MA</b>				<b>1.20</b>	
Commodity Beef, Ground, 20% fat	0.00 oz.	x	0.00	0.00 oz.	
Commercial Beef, Ground, 24% fat	0.00 oz.	x	0.00	0.00 oz.	
<b>B. Total Creditable Beef amount</b>				<b>0.00</b>	
Description of APP, Manufacturer's Name and Code #	Oz. Dry APP per Portion	Multiply	% of Protein As-Is	Divide by 18	Creditable Amount
	0.00	x	0.00	18	0.00 oz.
<b>C. Total Creditable APP amount</b>					<b>0.00</b>
<b>D. Total Creditable Amount (A + B + C, rounded down to nearest 1/4 ounce)</b>					<b>1.00</b>

<b>TOTAL CREDITABLE MEAL CONTRIBUTION:</b>	<b>EQUIVALENT GRAINS:</b>	<b>2.00</b>	<b>MEAT/ MEAT ALTERNATE:</b>	<b>1.00</b>
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**Product Name:** Turkey Ham & Cheese on a Whole Grain Hawaiian Bun - Individually Wrapped

**Product Description:**

**USDA Commodities used:**

Processed Cheese (100036)

### Handling and Cooking Instructions:

Shelf Life: Frozen 9 months, once thawed 2 days (refrigerated).

**Safe Handling and Heating Instructions:** Do not remove wrap on wrapped product before heating.

**Product may be heated from a frozen or thawed state.** If product is kept in original case allow 48 hours to thaw at <41°F before heating. On bun pans, allow 24 hours to thaw at <41°F before heating. Once fully thawed product should be heated and served within 24 hours. Because of variations in oven equipment, it is recommended that an internal temperature of at least 160°F is achieved. It is recommended that a calibrated food grade thermometer be used

Conventional Oven (Frozen): 350 F 30 - 35 Minutes

Convection Oven (Frozen): 325 F 30 - 35 Minutes

Conventional Oven (Thawed): 350 F 18 - 20 Minutes

Convection Oven (Thawed): 325 F 18 - 20 Minutes

### Ingredients:

**Whole Grain Hawaiian Bun:** Water, Whole Wheat Flour, Enriched Wheat Flour (Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Sugar, Soybean Oil. Contains Less Than 2% of: Yeast, Gluten, Salt, Calcium Propionate, Sodium Stearoyl Lactylate, Calcium Sulfate, Enzymes, Turmeric, Calcium Carbonate. **Turkey Ham, Flavored Turkey Bologna, Smoke Flavor Added:** Turkey Thigh, Water, Isolated Soy Protein, Less Than 2% Sugar, Salt, Vinegar, Sodium Phosphate, Sodium Nitrite, Smoke Flavoring, Sodium Erythorbate. **Reduced Sodium, Reduced Fat American Cheese:** Cultured Pasteurized Milk and Skim Milk, Milk Fat, Whey Protein Concentrate, Contains less than 2% of Salt, Sodium Citrate, Potassium Citrate, Guar Gum, Locust Bean Gum, Xanthan Gum, Lactic Acid, Sorbic Acid (Preservative), APO-Carotenal and Beta Carotene (Color-If Colored), Enzymes, Vitamin A Palmitate, Soy Lecithin and Soybean Oil Blend.

**Allergen Statement (Product Contains):**

Wheat

Eggs

Tree Nuts

Fish/Shellfish

Milk

Peanuts

Soy

Gluten

### Nutritional Information:

Weight	87.88 g	Dietary Fiber	1.99 g	Sugar	5.22 g
Calories	186.16	Fat (total)	4.25 g	Calcium	105.20 mg
% Calories Fat	20.55 %	Fat (saturated)	1.37 g	Iron	1.85 mg
% Calories Sat Fat	6.62 %	Trans Fat	0 g	Vitamin C	0 mg
Protein	10.62 g	Cholesterol	16.98 mg	Vitamin A	121.85 IU
Carbohydrate	27.21 g	Sodium	392.23 mg	Riboflavin	0 mg
Niacin	0 mg	Thiamine	0 mg	Potassium	0 mg

### Case Coding Example:

(Manufacture Date/ Production Line #)  
(Example: January 1st 2013 Product produced on Line A)

# 010113A

I certify that the above information is true and correct and that a 3.10 ounce serving of the above product (ready for serving) contains 1.00 ounces of equivalent meat/meat alternate when prepared according to directions.

I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210,220,225,226, Appendix A)

Signature

David J. Watzke, V.P. of Operations

12/19/2018

(310) 523-3664

Printed Name

Date

Phone Number