

TYSON PRODUCT SPECIFICATION (Official View)  
STATUS: OFFICIAL

PRODUCT-BRAND: 2473-928  
Version 70

Page: 1  
Effective Date: 06/13/2014  
Last Issue Date: 04/11/2014

FC Tender-Shaped Breaded Chicken Breast Patties w/RM

BRAND: TYSON  
MINOR LINE: 045 FOOD SERVICE PATTIES  
SELL GROUP: FOOD SERVICE

\*\* GENERAL COMMENTS \*\*

\*\* GENERAL INFORMATION \*\*

\* DESCRIPTION \*

FC Tender-Shaped Breaded Chicken Breast Patties w/RM

\* COMPUTER NAME is FC TNR CKN PAT W/RMT

\* CATEGORIES \*

\* UPCs \*

000-23700-44082 2

\* INGREDIENT STATEMENT \*

Chicken breasts with rib meat, water, vegetable protein product (isolated soy protein, magnesium oxide, zinc oxide, niacinamide, ferrous sulfate, vitamin B12, copper gluconate, vitamin A palmitate, calcium pantothenate, pyridoxine hydrochloride, thiamine mononitrate, riboflavin), dried whole egg, seasoning (salt, onion powder, modified corn starch, natural flavor), and sodium phosphates.

TYSON PRODUCT SPECIFICATION  
STATUS: OFFICIAL

PRODUCT-BRAND: 002473-0928  
Version 70

Page: 2  
Effective Date: 06/13/2014

BREADED WITH: Whole wheat flour, water, enriched wheat flour (enriched with niacin, ferrous sulfate, thiamine mononitrate, riboflavin, folic acid), salt, contains 2% or less of the following: modified corn starch, soybean oil, spices, dextrose, garlic powder, extractives of paprika and annatto, spice extractive. Breading set in vegetable oil.

\* COOKING INSTRUCTIONS \*

Appliances vary, adjust accordingly.

Conventional Oven

8-10 minutes at 400°F from frozen.

Convection Oven

6-8 minutes at 375°F from frozen.

\* STORAGE AND HANDLING \*

OPTIMAL SHELF LIFE: 365 days

STORAGE TEMPERATURE: 0 F

STORAGE METHOD: Frozen

STORAGE INSTRUCTIONS:

\*\* PACKAGING INFORMATION \*\*

\* MATERIALS \*

TYSON PRODUCT SPECIFICATION  
STATUS: OFFICIAL

PRODUCT-BRAND: 002473-0928  
Version 70

Page: 3  
Effective Date: 06/13/2014

MASTER CASE:

PM 5996 CORR, RSC, T TAB B VERSION JJJ  
# per case: 1ea  
INNER DIMENSIONS: 14.6875 x 9.1875 x 9.125  
OUTER DIMENSIONS: 15 x 9.5 x 9.75  
COLOR:  
GUSSET SIZE: 0  
TARE(lbs): 0.674 TARE(g): 305.7  
NET TARE(lbs): 0.674  
NET TARE(g): 305.7  
CUBIC FEET: 0.804  
WEB WIDTH: 0

ALTERNATE PACKAGING MATERIAL FOR: PM 5996

PM 7740 CORR, RSC, T TAB A VERSION JJJ  
# per case: 1ea  
INNER DIMENSIONS: 14.6875 x 9.1875 x 9.125  
OUTER DIMENSIONS: 15 x 9.5 x 9.75  
COLOR:  
GUSSET SIZE: 0  
TARE(lbs): 0.8203 TARE(g): 372.1  
NET TARE(lbs): 0.8203  
NET TARE(g): 372.1  
CUBIC FEET: 0.804  
WEB WIDTH: 0

PM 20437 FILM, SWS, 23.5"WW, 2MIL, MLLDPE, CLR

# per case: 3imp  
INNER DIMENSIONS: 0 x 23.5 x 0  
OUTER DIMENSIONS: 0 x 23.5 x 0  
COLOR: CLEAR  
GUSSET SIZE: 0  
TARE(lbs): 0.0188 TARE(g): 8.54  
NET TARE(lbs): 0.0564  
NET TARE(g): 25.62  
CUBIC FEET: 0  
WEB WIDTH: 23.5

ALTERNATE PACKAGING MATERIAL FOR: PM 20437

PM 21700 FILM, SWS, 28"WW, 2.75MIL, NP, NB, CLR  
# per case: 3imp  
INNER DIMENSIONS: 0 x 28 x 0  
OUTER DIMENSIONS: 0 x 28 x 0  
COLOR: CLEAR  
GUSSET SIZE: 0  
TARE(lbs): 1.0009 TARE(g): 454  
NET TARE(lbs): 3.0027  
NET TARE(g): 1362  
CUBIC FEET: 0  
WEB WIDTH: 28

TYSON PRODUCT SPECIFICATION  
STATUS: OFFICIAL

PRODUCT-BRAND: 002473-0928  
Version 70

Page: 4  
Effective Date: 06/13/2014

ALTERNATE PACKAGING MATERIAL FOR: PM 20437  
PM 28511 FILM, SWS, 25.5"WW, 2MIL, NP, NB, CLR  
# per case: 3imp  
INNER DIMENSIONS: 0 x 25.5 x 0  
OUTER DIMENSIONS: 0 x 25.5 x 0  
COLOR: CLEAR  
GUSSET SIZE: 0  
TARE(lbs): 0.0204 TARE(g): 9.26  
NET TARE(lbs): 0.0612  
NET TARE(g): 27.78  
CUBIC FEET: 0  
WEB WIDTH: 25.5

\* LABEL REQUIREMENTS \*

LL-82775 PLANT:  
REVISED: 00000 # of colors: 2  
Qty: 1Length: 12.375  
Type: SLAP/THERMALWidth: 4

LL-88074 PLANT:  
REVISED: 00000 # of colors: 3  
Qty: 1Length: 12.375  
Type: MASTERWidth: 4

\* PIECE/PACK INFORMATION \*

Minimum of 150 1.16-oz TENDER(s) per Case.  
MINIMUM COUNT PER CASE IS GUARANTEED  
\* METHOD OF PACKAGING \*

1. Product is packed into a formed-filled, heat-sealed poly bag. Three (3) bags (of approximate weight) are placed into the master case.
2. The master case is weighed, sealed, labeled, date coded (Refer to Quality Assurance Policies and Procedures Manual) and palletized.

\* WEIGHTS \*

INNER PACKAGE NET WT(US):	3.5600 lb
INNER PACKAGE NET WT(Metric):	1.6148 kg
MASTER CASE NET WEIGHT(lbs):	10.6800
PACKAGE TARE WEIGHT(lbs):	.7304
GROSS WEIGHT(lbs):	11.4104
MASTER CASE NET WEIGHT(kg):	4.8444
PACKAGE TARE WEIGHT(kg):	.3313
GROSS WEIGHT(kg):	5.1758

TYSON PRODUCT SPECIFICATION  
STATUS: OFFICIAL

PRODUCT-BRAND: 002473-0928  
Version 70

Page: 5  
Effective Date: 06/13/2014

NOTE: Tare weights are a guide, each plant should determine its own tares.

\* WEIGHT INDICATOR IS Standard weight

\* PALLET ARRANGEMENT \*

CASES PER PALLET: 91  
CASES PER TIRE (TI): 13  
TIERS PER PALLET (HI): 7

NOTE: All boxes shall be column stacked (corner to corner) on the bottom 3 layers of the pallet and cross-stacked (interlocked) on the remaining layers. This does not apply to pallets being stacked with divider slats for blast freezing.

\*\* NUTRITION INFORMATION \*\*

Panel Description:

FC WG Tender Shaped Breaded Chicken Breast Patties  
NUTRITION FACTS

Serving Size: 3 Pieces (97g)  
Servings Per Container: About 49

---

Amount Per Serving  
Calories 220                      Calories from Fat 110

---

		% Daily Values
Total Fat	12 g	18 %
Saturated Fat	2.5 g	13 %
Trans Fat	0 g	
Polyunsaturated Fat	4.5 g	
Monounsaturated Fat	4 g	
Cholesterol	40 mg	13 %
Sodium	500 mg	21 %
Total Carbohydrate	13 g	4 %
Dietary Fiber	2 g	8 %
Sugars	0 g	
Protein	16 g	32 %

---

Vitamin A	2 %	Vitamin C	0 %
Calcium	2 %	Iron	10 %