

**9532 GFS Sandwich Bread, 100% Whole Wheat/ Whole Grain, 22oz**

Brand Abbreviation      GF

6/13/14

Nutrition Facts		Amount /serving		%DV*	Amount /serving		%DV*
		Serving Size 2 Slices (52g)		<b>Total Fat</b>	2g	3%	<b>Sodium</b>
Servings per Unit 11		Saturated Fat	0.5g	3%	<b>Potassium</b>	45mg	1%
Servings per Container 132		<i>Trans</i> Fat	0g		<b>Total Carbohydrate</b>	24g	8%
<b>Calories</b> 130		Polyunsaturated	0.5g		Dietary Fiber	3g	13%
Calories from Fat 15		Monounsaturated	0g		Sugars	3g	
		<b>Cholesterol</b>	0mg	0%	<b>Protein</b>	5g	
		Vitamin A 0%	Vitamin C 0%	Calcium 6%	Iron 8%		
		Thiamine 15%	Riboflavin 4%	Niacin 10%	Folic Acid 20%		

\*Percent Daily Values (DV) are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs. Calories 2,000

Total Fat	Less than	65g	80g
Saturated	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2400mg	2400mg
Potassium	Less than	3500mg	3500mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

Calories per gram:  
Fat 9, Carbohydrates 4, Protein 4

INGREDIENTS: WHOLE GRAIN WHEAT FLOUR, WATER, SUGAR, YEAST, WHEAT GLUTEN, SOYBEAN OIL, SALT, CARAMEL COLOR, DATEM, SODIUM STEAROYL LACTYLATE, CALCIUM PROPIONATE (A PRESERVATIVE), POTASSIUM CHLORIDE, SODIUM GLUCONATE, WHEAT STARCH, CALCIUM SULFATE, CITRIC ACID, ASCORBIC ACID, SOY LECITHIN.

GF-9532-0614

Contains wheat and soy ingredients.

Dist. By Gordon Food Service, Grand Rapids, MI 49501

NUTRITION & HEALTH CLAIMS		NUTRITIONAL VALUES per serving		PRODUCT SPECIFICATIONS	
	Kosher Pareve	<b>WeightWatchers® SmartPoints®</b>		<b>net weight/unit</b>	22 oz
0g of Trans Fat /serv		<b>Grams of Creditable Whole Grains</b>	32.6		22 OZ (1 LB 6 OZ) 624g
0g of Cholesterol /serv		<b>Total Creditable Grains</b>	32.6	<b>count / unit</b> (slices or pcs)	22 slices
	Good Source of Fiber	<b>OEG Method 1</b>	1.75	<b>dimensions/unit</b> (LxWxH)	23 13/16"L x 19 1/4"W x 8 3/8"H
No High Fructose Corn Syrup		<b>OEG Method 2</b>	2	<b>product style</b>	flat top
Reduced Sodium	Whole Grain Council Stamp	<b>Sodium for 100g of Product</b>	344.9mg	<b>topping</b>	none
				<b>Fresh or Frozen</b>	Frozen
				<b>units/container</b>	12 units
				<b>net weight/container</b>	264 oz
<b>Nutrition Statement</b>	35% less sodium than regular sandwich bread. Sodium content has been reduced from 260 to 170mg per serving				

\*\*\*OEG= Ounce Equivalent Grains

Case or Unit Label      Case

Type of Bag      Plain

0614	Case	slices	Fresh
	Unit	pcs	Frozen

Printed - Full  
Printed - No NP  
Printed - Bag Label  
Plain

UNIT CALCS

16 oz	(
1 lb	LB
6 oz	OZ
624 g	)
0.62 kg	

CASE CALCS

256 oz
16 lb
8 oz
7484 g
7.48 kg



# Aunt Millie's Bakeries

350 Pearl Street, Fort Wayne, IN 46802

PHONE: (260)424-8245

## Product Formulation Statement

Product Name: Sandwich Bread, 100% Whole Wheat/Whole Grain, 22oz Code No: 9532

Case Weight and Pack/Count: 16lbs (12pkgs-22oz) Serving Size (Weight/Volume): 2 slices (52g) Calories per Serving: 130

Primary Grain Ingredients in Product: Whole Grain Wheat Flour

I. Does the product meet the Whole Grain-Rich Criteria: Yes  No

(Refer to SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program.)

II. Does the product contain non-creditable grains: Yes  No  How many grams: \_\_\_\_\_

(Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G of non-creditable grains may not credit towards the grain requirements for school meals.)

III. Use Policy Memorandum SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program: Exhibit A to determine if the product fits into Groups A-G (baked goods), Group H (cereal grains) or Group I (RTE breakfast cereals). (Different methodologies are applied to calculate servings of grain component based on creditable grains. Groups A-G use the standard of 16grams creditable grain per oz eq.) Indicate to which Exhibit A Group (A-I) the Product Belongs: B

### Method 1

Serving Size (per grams)	Grams per Ounce Equivalent (28g)	Creditable Amount
A	B	A divided by B
52	28	1.857
<b>Total Ounce Equivalent Grains (OEG)</b>		<b>1.75</b>

### Method 2

Description of Creditable Grains	Grams of Creditable Grains Ingredient per Portion <sup>1</sup>	Gram Standard of Creditable Grains per oz equivalent (16g) <sup>2</sup>	Creditable Amount
	A	B	A divided by B
Whole Wheat Flour	32.6	16	2.0375
Enriched Flour	0	16	0
<b>Total Creditable Grains<sup>3</sup></b>			<b>2.0</b>

Creditable grains are whole-grain meal/flour and enriched meal/flour.

<sup>1</sup> (Serving size) X (%of creditable grain in formula). Please be aware that serving sizes other than grams must be converted to grams.

<sup>2</sup> Standard grams of creditable grains from the corresponding Group in Exhibit A.

<sup>3</sup> Total Creditable Amount must be rounded **down** to the nearest quarter (0.25) oz eq. Do **not** round up.

I certify that the above information is true and correct. One serving of Method 1 (ready to eat) contains 1.75 serving(s) of Grains. One serving of Method 2 (ready to eat) contains 2 serving(s) of Grains.

X Rod Radalia

Date: 8/18/2016

Rod Radalia

V.P., Technical Services & Quality Assurance

Created By: Tara Withington

Rev. No: 4

Approved By: Rod Radalia

Date: 8/1/13

File: Product Formulation Statement

Page 1 of 1

Striving for Perfection

