7018 GFS Bread, Cinnamon Raisin, 0.5" slice (20-20oz)

Brand Abbreviation GF 1/30/13

Nutrition		Amount /serving		%DV*	Amount /serving		%DV*	*Percent Daily Values (D\ daily values may be highe	•		
Facts		Total Fat	1.5g	2%	Sodium	150mg	6%	needs.	Calories	2,000	2,500
		Saturated Fat	0g	0%	Potassium	mg	%	Total Fat	Less than	65g	80g
Serving Size	1 Slice (35g)	Trans Fat	0g		Total Carbohydrate	20g	7%	Saturated	Less than	20g	25g
Servings per Unit	16	Polyunsaturated	g		Dietary Fiber	3g	11%	Cholesterol	Less than	300mg	300mg
Servings per Container	320	Monounsaturated	g		Sugars	8g		Sodium	Less than	2400mg	2400mg
		Cholesterol	0mg	0%	Protein	3g		Total Carbohydrate		300g	375g
Calories 100		Vitamin A 0%	Vita	amin C 0%	Calcium 2%		Iron 10%	Dietary Fiber		25g	30g
Calories from Fat 15		Thiamine 15%	Rib	oflavin 6%	Niacin 8%	Folio	c Acid 15%	Calories per gram: Fat 9, Carbohydrates 4,	Drotoin 4		

INGREDIENTS: WHOLE GRAIN WHEAT FLOUR, RAISINS, UNBLEACHED WHEAT FLOUR, WATER, SUGAR, CORN STARCH, WHEAT GLUTEN, SOYBEAN OIL, SALT, RAISIN JUICE, OAT FIBER, PALM OIL, YEAST, PALM KERNEL OIL, CINNAMON, WHEAT STARCH, CALCIUM SULFATE, NATURAL FLAVOR, SOY LECITHIN, MALTED BARLEY FLOUR, ENRICHMENT [WHEAT STARCH, REDUCED IRON, THIAMINE HYDROCHLORIDE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), NIACIN (VITAMIN B3), FOLIC ACID], ASCORBIC ACID.

GF-7018-0113

Contains wheat and soy ingredients.

Dist. By Gordon Food Service, Grand Rapid, MI 49501

NUTRITION &	HEALTH CLAIMS	NUTRITIONAL VALUES per ser	rving	PRODUCT SPECIFICATIONS		
Enriched	Kosher Pareve	WeightWatchers® SmartPoints®		net weight/unit	20 oz	
0g of Trans Fat /serv		Grams of Creditable Whole Grains	7.8		20 OZ (1 LB 4 OZ) 567g	
0g of Cholesterol /serv		Total Creditable Grains	14.3	count / unit (slices or pcs)	16 slices	
0g of Saturated Fat /serv	Good Source of Fiber	OEG Method 1 1.25		dimensions/unit (LxWxH)	23 13/16"L x 19 1/4"W x 8 3/8"H	
No High Fructose Corn Syrup		OEG Method 2	0.75	product style	round top	
		Sodium for 100g of Product	417mg	topping	none	
				Fresh or Frozen	Frozen	
				units/container	20 units	
				net weight/container	400 oz	
Nutrition Statement	·		•		400 OZ (25 LB 0 OZ) 11.34kg	

***OEG= Ounce Equivalent Grains

Case or Unit Label Case Type of Bag Plain

0113	Case	slices	Fresh
	Unit	pcs	Frozen
	Printed - Forinted - N Printed - B Plain	o NP	
UNIT CALCS			
	OZ		(
	lb oz		LB OZ
567)
0.57			,
CASE CALCS			
400			
25			
	OZ G		
11340 11.34			
11.54	p		



Created By: Tara Withington

File: Product Formulation Statement

Approved By: Rod Radalia

Rev. No: 4

Date: 8/1/13

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Aunt Millie's Bakeries

350 Pearl Street, Fort Wayne, IN 46802 PHONE: (260)424-8245

Product Formulation Statement

Product Name: Cinnamon Raisin Brea	d, 20oz	_ Code No:7018			
Case Weight and Pack/Count: _25lbs	(20pk-320slices) Serving Size (Weight,	/Volume):1 Slice (35g)	Calories per Serving:100		
Primary Grain Ingredients in Product	: Whole Grain Wheat Flour and Unble	ached Wheat Flour			
I. Does the product meet the Whole (Refer to SP 30-2012 Grain Requirem			rogram.)		
II. Does the product contain non- cre (Products with more than 0.24 oz eq for school meals.)	editable grains: Yes No_X uivalent or 3.99 grams for Groups A	_ How many grams: -G of non-creditable grains ma	ny not credit towards the grain requirements		
determine if the product fits into Grare applied to calculate servings of eq.) Indicate to which Exhibit A Group (A	roups A-G (baked goods), Group H (orgrain component based on creditable) -I) the Product Belongs:B	cereal grains) or Group I (RTE	and School Breakfast Program: Exhibit A to breakfast cereals). (Different methodologies standard of 16grams creditable grain per oz		
Method 1: Bread serving based on Bak Serving Size (per grams)		e Equivalent (28g)	Creditable Amount		
		, , ,			
A 35		B 28	A divided by B		
			0		
Total Ounce Equivalent Grains (OEG)			1.25		
Method 2 : Bread serving based on Flour	Content				
Description of Creditable Grains	Grams of Creditable Grains Ingredient per Portion ¹ A	Gram Standard of Credit Grains per oz equivalent (B	AND		
Whole Wheat Flour	7.8	16	0.4875		
Enriched Flour	6.5	16	0.40625		
			0.89375		
Total Creditable Grains ³			0.75		
Creditable grains are whole-grain meal/flour and enriched meal/fli 1 (Serving size) X (% of creditable grain in formula). Please be awar 2 Standard grams of creditable grains from the corresponding Gro 3 Total Creditable Amount must be rounded down to the nearest of 1 certify that the above information of Method 2 (ready to eat) contains	e that serving sizes other than grams must be converted to grams. up in Exhibit A. up arter (0.25) oz eq. Do not round up. is true and correct. One serving of [Method 1 (ready to eat) conta	ins <u>1.25</u> serving(s) of Grains. One serving		
Rod Radalia V.P., Technical Services &	Quality Assurance	Date: 4/15/	2015		

Striving for Perfection