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ITEM #	05400	 _
PRODUCT NAME	PACIFIC NATURAL CHICKEN BROTH 12-32FLOZ	
ISSUED DATE		
<b>REVISION DATE</b>	07/16/2014	
SUPERSEDES:	ALL	

## A. <u>GENERAL SPECIFICATIONS</u>

The following specification is written with the assumption that product will not be abused during distribution and has been handled and stored in an appropriate manner. The product will be processed and packed under FDA current Good Manufacturing Practices, Title 21 CFR Part 110 and Low Acid Canned Food, Title 21 CFR Part 113. The product will be free from all forms of foreign and extraneous matter as can be achieved by Good Manufacturing Practices.

# B. PHYSICAL AND CHEMICAL SPECIFICATIONS

	TEST	Acceptable Results	Method
a.	% solid range:	6.25 – 7.4%	CEM
b.	pH range:	5.0 – 5.5	Standard
с.	%NaCl:	0.5% - 0.7%	Refractometer
d.	Color:	Golden Yellow	Organoleptic
e.	Texture:	Smooth Liquid	Organoleptic
f.	Flavor and Odor	Boiled Chicken	Organoleptic
g.	Product Density	8.372 lb/gallon	Standard
h.	Net weight (min)	950 g/container	Standard

<sup>19480</sup> SW 97th Avenue + Tualatin, Oregon 97062 + TEL: 503.692.9666 + FAX: 503.692.9610 + www.pacificfoods.com

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# C. NUTRITIONAL INFORMATION

Nutrition Facts Serving Size 1 cup (8 fl oz) 240 mL Servings Per Container 4
Amount Per Serving
Calories 15 Calories from Fat 0
% Daily Value*
Total Fat 0g 0%
Saturated Fat 0g 0%
Trans Fat 0g
Cholesterol 0mg 0%
<b>Sodium</b> 420mg <b>18</b> %
Total Carbohydrate 0g 0%
Dietary Fiber 0g 0%
Sugars 0g
Protein 4g 2%
Vitamin A 0% • Vitamin C 0%
Calcium 0% • Iron 0%
*Percent Daily Values are based on a 2,000 calorie diet.

**INGREDIENTS:** CHICKEN BROTH (WATER, CHICKEN), ONION, SEA SALT, ROSEMARY EXTRACT.

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#### D. MICROBIOLOGICAL SPECIFICATIONS

**Commercially Sterile** 

- E. <u>ALLERGEN</u>:
- F. <u>KOSHER STATUS</u>: NON-KOSHER

## G. PACKAGING INFORMATION

- 1. There shall not be any product residue on the outside of the container.
- 2. Type of Code and Example: Open dated 12 months from date of manufacture. BEST IF USED BY: (ddmmmyy), last two digits of production year, Julian date-filler #, and production time will be on the top code of the package, and co-pak plant code.

Example:

BEST IF USED BY:			
01JAN13	12001-5		
20:46:40	Copak plant code		

- 3. Shelf Life: 12 months from date of manufacture. Product needs to be refrigerated after opening.
- 4. Storage: Finished product should be stored in cool, dry environment. Do not expose to extreme temperature. Recommended storage temperature is 35-85<sup>o</sup> F.
- 5. Package net weight should comply with the current National Bureau of Standards Publication.
- 6. Packaging Aseptic package (Semi-rigid, polyethylene, aluminum foil, paper, and polyethylene laminate)
- 7. Total packages per case: 12

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- 8. Case code shall be as follows: Product name, Item #, Best by date, size, plant code, last two digits of production year, Julian date filler #, and production time.
- Case fiber is Pacific pre-printed or blank kraft fiber. Case dimensions: 8 x 14 ½ x 7 ¾ Case Gross Weight: 26.71 – 26.86 lbs.
- 10. Pallet tie: 5, Height: 46 inches, Type: Column stack. Total cases per pallet: 75.
- 11. Pallets must be stretch wrapped and cases may not extend beyond the edge of the pallet.
- 12. Pallet can be double stacked in the warehouse with a plywood board between pallets. No double stacking is allowed during shipping.

APPROVED BY:	Justina M Alvarado	07/16/2014
	Quality Assurance	Date
COMPANY NAME:	Pacific Foods of Oregon, Inc.	

I have reviewed the Pacific Foods of Oregon's specification described above and agree to comply with all of the requirements described therein.

Supplier:

SIGNATURE (Supplier Representative)

Date

NAME (Please Print)

TITLE (Please Print)

COMPANY NAME:

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