



# Product Specification/Formula Statement

Current as of: 12/23/16

Version #: 12/23/16

Supersedes Version #: 02/01/16

310 W. Alondra Blvd.  
Gardena, CA 90248  
(310) 523-3664 - Office (310) 523-1619- Fax

**Brand:** Hot Off The Grill      **Commodity Code #:** C13001      **Commodity UPC#:** 007219391 1311 0  
**Commercial Code #:** 130001      **Commercial UPC#:** 007219391 1311 0

**Product Name:**  
Turkey Ham & Cheese Sandwich on a Whole Grain French Roll - Individually Wrapped

**Packaging:**      CN Label: **N.A.**      Case Count: **72**      Case Cube: **1.25**      Cases/Pallet: **64**  
Portion Size: **4.00 oz.**      Net Wt./Case: **18 LBS.**      Case Dimensions: **18 x 12 x 10**      Pallet Config: **8 x 8**

## EQUIVALENT GRAIN CALCULATIONS

Does product meet Whole Grain Rich criteria? (at least 50% or 1st ingredient?)	<b>Yes</b>	<b>Grain crediting from Exhibit "A" School Lunch and Breakfast</b>	
Does product contain non-creditable grains?	<b>No</b>		
Description of Creditable Grain Ingredient:	Grams of Creditable Grain ingredient in each portion?	Gram Standard of Creditable Grain per ounce equivalent?	Creditable Amount (A/B)
Whole Wheat/Grain Flour (grams)	<b>17.14</b>	16 grams	<b>1.07</b>
Enriched Wheat Flour (grams)	<b>16.47</b>	16 grams	<b>1.03</b>
<b>TOTAL CREDITABLE GRAINS BY WEIGHT:</b>	<b>2.10</b>	<b>TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:</b>	<b>2.00</b>

## EQUIVALENT GRAINS CALCULATIONS PER FOOD BUYING GUIDE (GROUP B)

Description of Product per Food Buying Guide:	Portion size of product as purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount
<b>Bread or Buns</b>	2.00 oz.	1.00 oz.	2.00
<b>TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:</b>			<b>2.00</b>

## MEAT/ MEAT ALTERNATIVE CALCULATIONS

Description of Creditable Ingredients per Food Buying Guide (FBG)	Ounces of Raw Portion in Creditable Ingredient	Multiply	FBG Yield/Servings per Unit	Creditable Amount	
Reduced Sodium American Processed Cheese	0.50 oz.	x	1.00	0.50 oz.	
Lower Sodium Turkey Ham	1.50 oz.	x	1.00	1.50 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
<b>A. Total Creditable Cheese or M/MA</b>				<b>2.00</b>	
Commodity Beef, Ground, 20% fat	0.00 oz.	x	0.00	0.00 oz.	
Commercial Beef, Ground, 24% fat	0.00 oz.	x	0.00	0.00 oz.	
<b>B. Total Creditable Beef amount</b>				<b>0.00</b>	
Description of APP, Manufacturer's Name and Code #	Oz. Dry APP per Portion	Multiply	% of Protein As-Is	Divide by 18	Creditable Amount
	0.00	x	0.00	18	0.00 oz.
<b>C. Total Creditable APP amount</b>					<b>0.00</b>
<b>D. Total Creditable Amount (A + B + C, rounded down to nearest 1/4 ounce)</b>					<b>2.00</b>

<b>TOTAL CREDITABLE MEAL CONTRIBUTION:</b>	<b>EQUIVALENT GRAINS:</b>	<b>2.00</b>	<b>MEAT/ MEAT ALTERNATE:</b>	<b>2.00</b>
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**Commercial Code #:** 130001

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**Product Name:** Turkey Ham & Cheese Sandwich on a Whole Grain French Roll - Individually Wrapped

**Product Description:**

**USDA Commodities used:**

Processed Cheese (100036)

### Handling and Cooking Instructions:

Shelf Life: Frozen 9 months, once thawed 2 days (refrigerated).

Thawing: For best results, place product on bun pan, in walk in that is between 38 and 41 degrees and thaw for 24 hours.

Conventional Oven (Frozen): n/a

Convection Oven (Frozen): n/a

Conventional Oven (Thawed): n/a

Convection Oven (Thawed): n/a

### Ingredients:

**Whole Grain French Roll:** Whole Wheat Flour, Enriched Wheat Flour (Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamin, Mononitrate, Riboflavin, Folic Acid), Water, Sugar, Contains 2% or Less of: Soybean Oil, Wheat Gluten, Yeast, Salt, Dough Conditioners (Calcium Sulfate, Enzymes, Sodium Stearoyl Lactylate, Ascorbic Acid, Monoglycerides), Calcium Propionate. **Turkey Ham, Flavored Turkey Bologna, Smoke Flavor Added:** Turkey Thigh, Water, Isolated Soy Protein, Less Than 2% Sugar, Salt, Vinegar, Sodium Phosphate, Sodium Nitrite, Smoke Flavoring, Sodium Erythorbate. **Reduced Sodium, Reduced Fat American Cheese:** Cultured Skim Milk and Milk, Potassium Citrate, Salt, Artificial Color (If Colored), Sodium Phosphate, Sorbic Acid (Preservative), Enzymes, Soy Lecithin (Non-sticking Agent).

**Allergen Statement (Product Contains):**

Wheat

Eggs

Tree Nuts

Fish/Shellfish

Milk

Peanuts

Soy

Gluten

### Nutritional Information:

Weight	113.40 g	Dietary Fiber	2.72 g	Sugar	4.57 g
Calories	236.17	Fat (total)	5.94 g	Calcium	277.53 mg
% Calories Fat	22.64 %	Fat (saturated)	2.23 g	Iron	2.39 mg
% Calories Sat Fat	8.50 %	Trans Fat	0.00 g	Vitamin C	0.01 mg
Protein	16.13 g	Cholesterol	28.05 mg	Vitamin A	156.96 IU
Carbohydrate	30.31 g	Sodium	684.52 mg	Riboflavin	mg
Niacin	mg	Thiamine	mg	Potassium	mg

### Case Coding Example:

(Manufacture Date/ Production Line #)

(Example: January 1st 2013 Product produced on Line A)

# 010113A

I certify that the above information is true and correct and that a 4.00 ounce serving of the above product (ready for serving) contains 2.00 ounces of equivalent meat/meat alternate when prepared according to directions.

I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210,220,225,226, Appendix A)

Signature

David J. Watzke, Vice President of Operations

12/23/2016

(310) 523-3664

Printed Name

Date

Phone Number