# **Grilled Cheese Sandwich**

Servings:	24.00	Category:	Entree
Serving Size:	1.00 Each	HACCP Process:	Same Day Service
Meal Type:	Lunch	Recipe ID:	R-50558
School:	Beiriger and Wadsworth Elementary		

## **Ingredients**

Description	Measurement	Prep Instructions	DistPart #
BUTTER ALT LIQ NT	1 Cup		614640
BREAD WGRAIN WHT 16-22Z GCHC	48 Each		266547
Land O Lakes® 50% Reduced Fat American Cheese Slices	48 slices		499789
Land O'Lakes White American Cheese, Sliced	48 slices		499787

# **Preparation Instructions**

- 1. Brush melted butter on a large bun pan.
- 2. Place 24 slices of bread on each pan and top with 2 oz. of cheese (4 slices).
- 3. Cover with another piece of bread. Brush tops of sandwiches with melted butter and bake until lightly browned:

Conventional oven: 400 ° F for 15 - 20 minutes. Convection oven: 350 ° F for 10 - 15 minutes.

DO NOT OVER BAKE Serve immediately.

CCP: Hot foods should held at 140° or higher.

# Meal Components (SLE) Amount Per Serving

Amount Per Serving		
Meat	3.000	
Grain	2.000	
Fruit	0.000	
GreenVeg	0.000	
RedVeg	0.000	
OtherVeg	0.000	
Legumes	0.000	
Starch	0.000	

#### **Nutrition Facts**

Servings Per Recipe: 24.00 Serving Size: 1.00 Each

Amount Per Serving					
Calories		410.00			
Fat		23.33g			
SaturatedFat		9.17g			
Trans Fat		0.00g			
Cholesterol		40.00mg			
Sodium		1003.33mg			
Carbohydrates		38.00g			
Fiber		4.00g			
Sugar		7.00g			
Protein		11.00g			
Vitamin A	0.00IU	Vitamin C	0.00mg		
Calcium	370.67mg	Iron	2.20mg		

<sup>\*</sup>All reporting of TransFat is for information only, and is not used for evaluation purposes

## **Nutrition - Per 100g**

No 100g Conversion Available