



Rich Products Corporation
1150 Niagara St., PO Box 245, Buffalo, NY 14240



BID SPECIFICATION

Product Name: COUNTRY STYLE BISCUIT DOUGH	Serving Size: 1 Biscuit
Product Code: 13370	Case Count: 240/2.45 oz
	Case Weight: 38.701 lb
	Case Cube: 1.2299 ft ³
	Shelflife: 180 Days
Grain/Bread Serving Based on Flour Content	Whole Grain-Rich Oz. Eq. Based on Exhibit A
Grain/Bread Serving Food Based Menu Credits: 1.75 GRAIN ALTERNATES <small>(Based on 16 grams Flour Content)</small>	Grain/Bread Serving Food Based Serving Credits: 2.0 GRAIN ALTERNATES <small>(Based on Baked Weight)</small>
Reference used to determine bread servings: Grams of flour 31.7 g	Reference used to determine bread servings: *USDA SP 30 2012- Exhibit A Chart <small>(issued April 26, 2012)</small>
Frozen Dough Weight: 2.45 oz (69.5 g)	Group B 1 oz eq = 28 gm or 1.0 oz
Baked Weight: 2.23 oz (63.1 g)	1/2 oz eq = 14 gm or 0.5 oz 3/4 oz eq = 21 gm or 0.75 oz

Calories: 220	Sodium: 740 mg	Vitamin A: .90 IU
Fat: 11 g	Carbohydrates: 26 g	Vitamin C: 0.10 mg
Saturated Fat: 6 g	Dietary Fiber: 0.78 g	Calcium: 34.21 mg
Trans Fat: 0 g	Sugar: 2 g	Iron: 1.43 mg
Cholesterol: 0 mg	Protein: 4 g	

Ingredient Statement:

ENRICHED BLEACHED WHEAT FLOUR (WHEAT FLOUR, NIACIN, IRON AS FERROUS SULFATE, THIAMINE MONONITRATE, ENZYME, RIBOFLAVIN, FOLIC ACID), SKIM MILK, PALM OIL, LEAVENING (SODIUM ALUMINUM PHOSPHATE, BAKING SODA, SODIUM ACID PYROPHOSPHATE, MONOCALCIUM PHOSPHATE), BUTTERMILK, WATER, SOYBEAN OIL, SUGAR, SALT, ARTIFICIAL FLAVOR, SOY LECITHIN.
CONTAINS WHEAT, MILK, SOY(1600-08)(400000000356/000/000)
MAY CONTAIN EGG AND SESAME
* MEETS BUY AMERICAN ACT

Product Specification:

A 2.45 oz biscuit dough piece. Each biscuit contributes 1.75 bread alternate servings as determined by the grams of enriched wheat flour and 2.0 bread alternate servings as determined by the baked weight. Ready to bake and serve, each biscuit contains 31.7 g of enriched wheat flour as its primary ingredient. Bulk packed 240 biscuits per poly lined case. Rich's® PC# 13370.

Handling Instructions:

HANDLING INSTRUCTIONS:
FOR BEST RESULTS:
1. PAN FROZEN DOUGH ON PAPER LINED OR GREASED PAN WITH POINTS TOUCHING WIDTH-WISE OF PAN WITH SIDES TOUCHING LENGTH-WISE ON PAN. DO NOT PAN IN HONEY-COMB OR NESTED CONFIGURATION.
HALF SHEET PAN: 4X6
FULL SHEET PAN: 6X8
2. BAKE UNTIL GOLDEN BROWN.
CONVENTIONAL OVEN: 375 F FOR APPROXIMATELY 20-25 MINUTES
CONVECTION OVEN: 325 F FOR APPROXIMATELY 15-20 MINUTES
NOTE: BAKING TIMES WILL VARY DUE TO EQUIPMENT AND NUMBER OF PANS IN OVENS.
3. REMOVE FROM OVEN.

Case code example:

16005345 22:42 USE BY 05/MAY/16

- ✓ Manufacturing site code- 1st 4 numbers
- ✓ Manufacturing line code- 5th number
- ✓ Julian code- last 3 numbers in first set
- ✓ Time of manufacturing code (Military Time)
- ✓ Use By Date.


Signature/Title Jude'th Crisafulli, Regulatory Specialist
Compliance & Regulatory Affairs
1/11/2019 716-878-8464 jcrisafulli@rich.com
Issue Date Shirley Brown, Director Product Training
559-227-9265 sbrown@rich.com
Tracey Michel, Regulatory Specialist
Compliance & Regulatory Affairs
716-878-8419 tmichel@rich.com